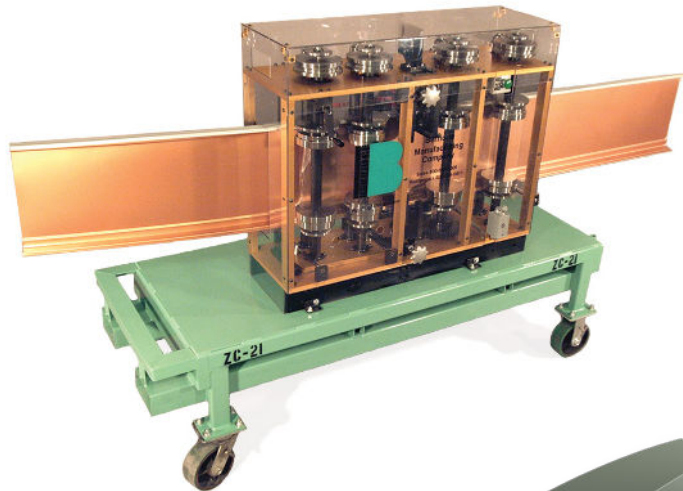


# Zee-Lock Panel Curver

## BERRIDGE ZC-21



### MATERIAL

24 GA and 22 GA Galvalume®

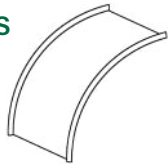
### COVERAGE

Panel Size: 16" W x 2" H (Mechanical Seam)

### MINIMUM CURVING RADIUS

Convex: 20'

Concave: not available



### SEAM OPTIONS

**Seam Options:** Single Lock 90° Seam with Vinyl Weatherseal. Consult BMC on Curved, Double-Lock Zee-Lock availability.

### SINGLE-LOCK SEAMER

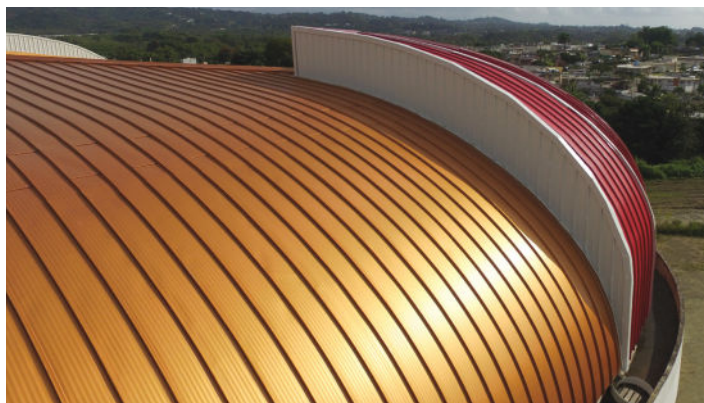
For mechanically seaming of the Zee-Lock into 90° (single-lock) with or without Vinyl Weatherseal.

### SINGLE-LOCK CRIMPER

Used to temporarily crimp Zee-Lock sidelap together prior to seaming with mechanical seamer.

### ACCESSORIES

**Continuous Zee-Rib:** ZC-21 Curves 2" & 3" Zee Rib



*The Berridge Model ZC-21 Portable Roll Former curves Berridge Zee-Lock Panels to a minimum convex radius of 20'. The ZC-21 also has the capability of curving both 2" and 3" Zee-Ribs. The ZC-21 may be used separately or in tandem with the SP-21 Berridge Zee-Lock Roll Former. Berridge provides a connection kit for using the ZC-21 Curver in tandem with the SP-21 to insure correct panel alignment. This unique machine enables roofing contractors to curve long-length Berridge Zee-Lock Panels at the job site to fit curved roofs perfectly.*

### SPECIFICATIONS

Mounted on heavy duty 4-wheel table

**Width:** 34" **Length:** 89" **Height:** 67"

**Weight:** 1,860 lbs with shipping cover

- 2 HP electric motor - 110 V single-phase current
- Operates at 45' per minute
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- Ability to curve continuous-length panels
- All sealed bearings
- Curves panels and continuous Zee-Rib
- Operates stand-alone or in tandem with SP-21

#### *Pictured Left*

Project: Sans Lorenzo Coliseum

Architect: Architectural and Engineering Design Group, PSC

General Contractor: Alonso & Carus

Installing Contractor: Iron Work Inc.

Color: Copper-Cote™