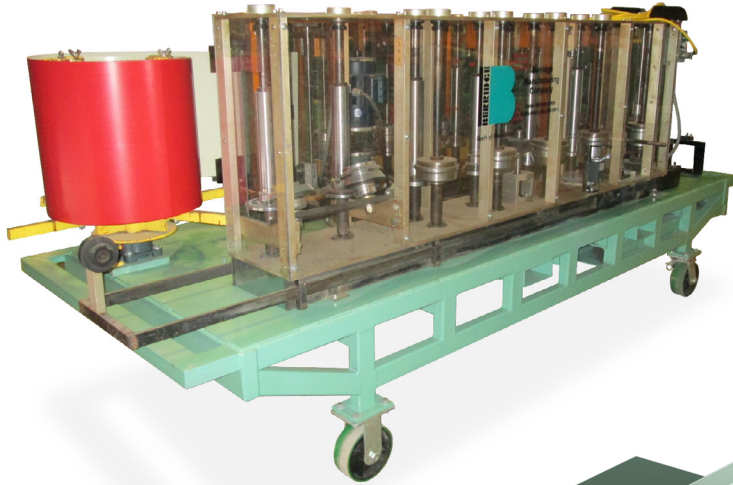


Tapered Zee-Lock Panel Roll Former

BERRIDGE TZ-21



MATERIAL

24 GA and 22 GA Galvalume®

COIL

Coil Size: Nominal 21" (20 7/8")

PANEL DIMENSIONS

Panel Width at Eave: 16" max.

Panel Width at Ridge: 4" min.

Seam Height: 2" H (Mechanical Seam)

Panel Length: 4' - 200'

SEAMERS

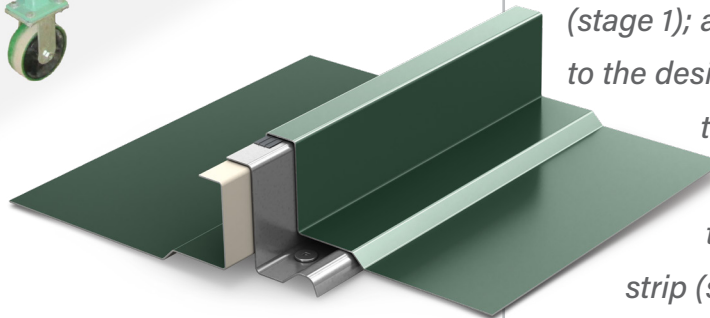
For mechanically seaming of the Zee-Lock into 90° (single-lock), with or without Vinyl Weatherseal, and Double-Lock Zee-Lock into 180° seams.

CRIMPERS

Used to temporarily crimp Zee-Lock sidelap together prior to seaming with mechanical seamer.

ACCESSORIES

Continuous Zee-Rib: 75 LF per SQ (use vinyl weatherseal for single-lock)



The Berridge Model TZ-21 Portable Roll Former forms Tapered Zee-Lock Panels in a two-stage process. There are two roll formers mounted on a common table for producing tapered panels. One roll former forms the female leg on the coil strip (stage 1); after the panel is cut to the desired tapered shape by the installer, the other roll former forms the male leg on the coil strip (stage 2). This unique machine enables the roofing contractor to form long-length Berridge Tapered Zee-Lock Panels at the job site to fit conical roofs.

SPECIFICATIONS

Mounted on heavy duty 4-wheel table

Width: 54" **Length:** 146" **Height:** 64"

Weight: 4,600 lbs with shipping cover

- 2 HP electric motor - 220 V single-phase current
- High Speed - 45' per minute
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- All sealed bearings



Pictured Right

Project: Lexus of Lakeway

Architect: Castles Design Group, Inc.

General Contractor: Chasco Contractors

Installing Contractor: Petersen Dean, Inc.

Color: Charcoal Grey