

## COIL

**Coil Size:** 20-7/8" (Nominal 21")

## PANEL DIMENSIONS

**Panel Width at Eave:** 16" max.

**Panel Width at Ridge:** 4" min.

**Seam Height:** 2" H (Mechanical Seam)

**Panel Length:** 4' - 200'

## SYSTEM ACCESSORIES (Factory Formed)

**Continuous Zee-Rib:** 75LF per SQ

(use vinyl weatherseal for single-lock)

## SEAM OPTIONS

**Seam Options:** Single Lock 90° Seam with or without Vinyl Weatherseal, Double-Lock 180° Seam (no vinyl) or Single Lock Seam (no vinyl) with Snap-on Batten Cap. Refer to page 17 for seamer purchase and lease pricing.



Single-Lock Seamer



Double-Lock Seamer

## LEASING INFORMATION

**Lease:** Consult BMC

**Long Term Lease:** Not Available

## SPECIFICATIONS

Mounted on heavy duty 4-wheel table

**Width:** 54" **Length:** 146" **Height:** 64"

**Weight:** 4600 lbs with shipping cover

1. 2 HP electric motor - 220V single-phase current
2. High Speed - 45' per minute
3. Stainless steel heat-treated, hardened rollers
4. Unique side production for ease of operation
5. All sealed bearings



The Berridge Model TZ-21 Portable Roll Former forms Tapered Zee-Lock Panels in a two-stage process at the jobsite. There are two roll formers mounted on a common table for producing tapered panels. One roll former forms the female leg on the coil strip (stage 1); the other rollformer forms the male leg on the coil strip (stage 2). First roll the female leg side of the panel. Then shear your template, flip, and roll the male leg of the tapered panel. The TZ-21 roll former can form Tapered Zee-Lock panels in lengths ranging from 4' up to 200'. The panel width at the eave can be a maximum of 16", while the panel width at the ridge can be a minimum of 4". This unique machine enables the roofing contractor to form long-length Berridge Tapered Zee-Lock Panels at the job site to fit conical roofs. Consult BMC Sales for more info or training on TZ-21 operation. Limited availability. Consult BMC Leasing for availability. FOR LEASE ONLY.

