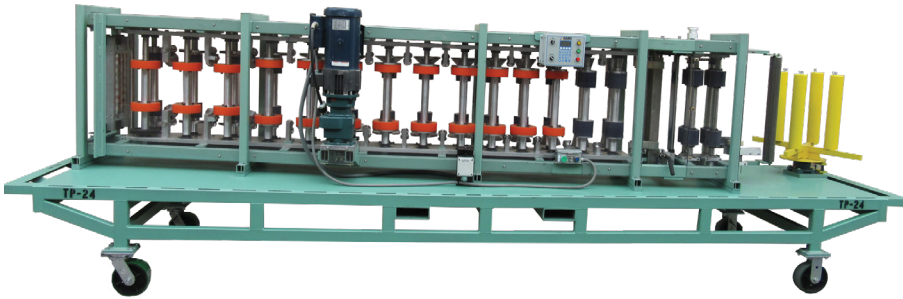


Tee-Lock Panel Roll Former

BERRIDGE TP-24



MATERIAL

24 GA and 22 GA Galvalume®
0.032 and 0.040 Aluminum

COIL & COVERAGE

Coil Size: 23 7/8" (Nominal 24")

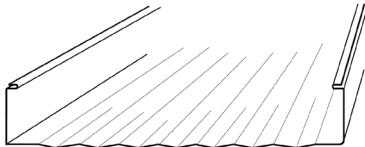
Coil Quantity: 133.33 SF of coil per SQ of coverage

Tee-Lock Seam Cap: Requires 66.7 LF of seams per square of coverage (factory formed)

PANEL OPTIONS

Seam Heights: 2 3/8"

Striated Panel (standard) or Smooth (Optional)



SEAMER

Mechanical seamer for seaming Tee-Lock panel sidelaps.

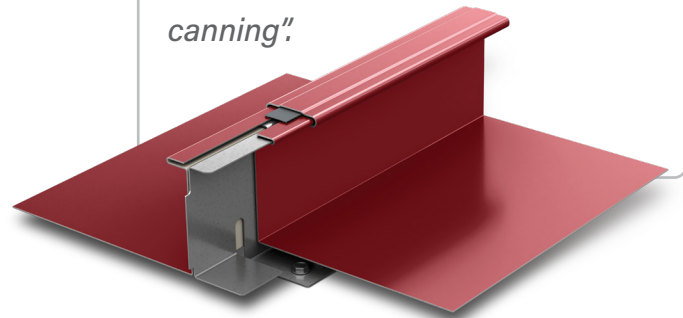
CRIMPER

Used to temporarily crimp Tee-Lock sidelap together prior to seaming with mechanical seamer.

ACCESSORIES

Tee-Lock Clips: 36 clips per SQ (based on 36" clip spacing). Use 16 Gauge on steel panels on solid substrate. Use stainless steel clips for aluminum panels. Use continuous 22 Gauge Tee-Rib for open frame applications. (133.33 LF of Tee-Rib per square of coverage)

The Berridge Model TP-24 Portable Roll Former forms continuous-length Berridge Tee-Lock Panels. The Tee-Lock panel is the newest panel among the standing seam options and offers a 2 3/8" high symmetrical standing seam with 18" coverage. Tee-Lock panels are available smooth or with striations designed to minimize the appearance of waviness or "oil-canning".



SPECIFICATIONS

Mounted on heavy duty 4-wheel table

Width: 46 1/2" **Length:** 219" **Height:** 68"

Weight: 5,020 lbs with shipping cover

- 5 HP electric motor - 220V single-phase current
- High Speed - 45' per minute
- Built-in uncoiler (up to 2,000 lb coil)
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- Mechanical slitter shear
- Accurate-length gauge (computer optional)
- Continuous-length panels, based on coil size
- All sealed bearings
- Coil handling apparatus included
- Seam cap with vinyl is factory fabricated