

PROPER TOUCH-UP TECHNIQUES FOR KYNAR 500®/Hylar 5000® AIR-DRY FORMULA PAINT

When touching up scratches in panels or flashing, care must be exercised not to over paint the area being touched up. *For scratches to metal, use DTM Primer (available at any automotive paint store).* Because of the curing solvent which must be added, air-dry formula Kynar 500®/Hylar 5000® touch-up paint weathers differently than the thermoset formula paint which is applied on the Berridge coil coating line. For this reason, large brush strokes will create an unsightly appearance which is aesthetically unacceptable. Berridge recommends the following procedure and materials:

- 1. Use an “Artist’s” Brush** with very fine point. The point of the brush should be no wider than the scratch to be touched up. Select either a “liner” or “round” brush in the smallest available size. These brushes may be purchased at arts and crafts stores at minimal cost.
- 2. Use a screw driver or long nail to stir** up any paint solids that may have settled to the bottom of the bottle.
- 3. Shake the Touch-Up Paint can thoroughly** until paint is completely mixed - at least two full minutes - to insure proper color/shade match.
- 4. Test for color match on a small area.** Allow paint to dry thoroughly for accurate evaluation.
- 5. Do not apply too thickly:** Wipe excess paint from bristles prior to touching up.
- 6. Apply a fine line to scratched areas only: DO NOT ATTEMPT TO “BLEND” IN.**
- 7. Allow to completely air dry.**

Note: Berridge Touch-Up Paint is not recommended for large areas. Consult Berridge for paint specifications and application instructions for touch-up of areas larger than scratches.



Fig. 1: Use an “Artist’s Brush” with a fine “Liner” point.



Fig. 2: Select the correct Berridge Touch-Up Paint to match roof panel or trim.



Fig. 2: Shake paint can thoroughly for at least 2 minutes to insure accurate color match.

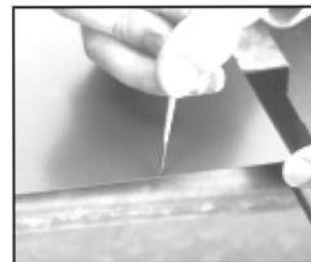


Fig. 3: Test for color match on a small area out of line of sight. Allow to dry completely.

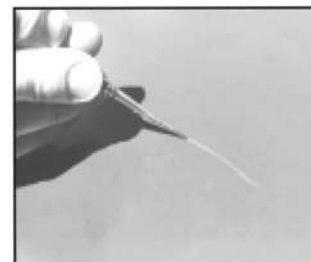


Fig. 4: Apply a fine line of paint to scratch area only - do not overpaint or blend.

