

High Seam Tee-Panel Roll Former

BERRIDGE SS-1421



MATERIAL

24 GA and 22 GA Galvalume®
Limited Availability: 0.032 Aluminum

COIL & COVERAGE

Coil Size: Nominal 21" coil (20 7/8") for 1 1/2" seam;
19 3/8" coil for 1" seam

Coil Quantity: Requires 115.07 SF of coil per square
of coverage

MINIMUM CURVING RADII

1" Seam: Convex: 5', Concave: 8'

1 1/2" Seam: Convex: 8', Concave: not available

PANEL OPTIONS

Striated (Standard) or Smooth Panel

1 1/2" Seam Height (Standard) or 1" Seam Height

ACCESSORIES

Snap-on Seams: Requires 65.75 LF of seams per square of
coverage (factory formed to a maximum of 40')

Tee-Clips: 55 clips per square (typically at 20" o.c.)

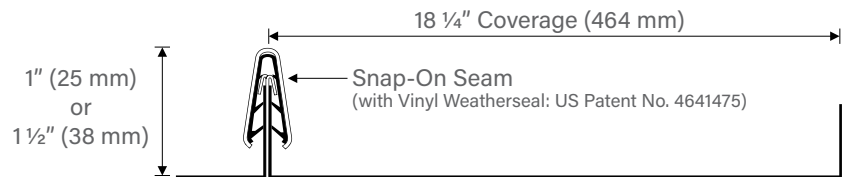
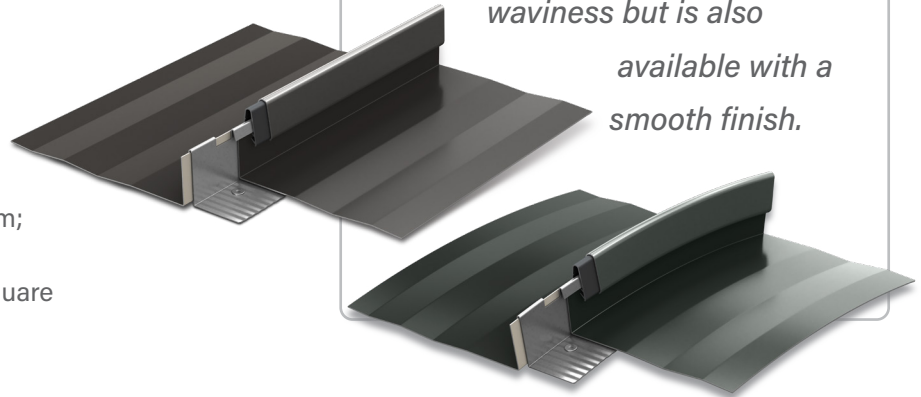
Use 24 GA with galvalume® panels; use Stainless clips with
aluminum or copper panels

Folding Tee-Clips: 55 clips per square (typically at 20" o.c.)

Use with curved panels; 1" clip is 28 GA and 1 1/2" clip is
24 GA*

*The Berridge Model SS-1421
Portable Roll Former forms
continuous-length Berridge
straight or curved High Seam Tee-
Panels. It also curves the factory-
formed snap-on seams. Berridge
High Seam Tee-Panel is standard
with striations to help minimize
waviness but is also*

*available with a
smooth finish.*



SPECIFICATIONS

Mounted on heavy duty 4-wheel table

Width: 34" **Length:** 146" **Height:** 65"

Weight: 3,015 lbs with shipping cover

- 2 HP electric motor - 110V single-phase current
- High Speed - 45' per minute
- Built-in uncoiler (up to 2,000 lb coil)
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- Mechanical slitter shear
- Accurate-length gauge (computer optional)
- Continuous-length panels, based on coil size
- All sealed bearings
- Coil handling apparatus included
- Curves panels and seam caps

Note:

* 1" Folding Tee-Clips are hand closed to 45 degrees and 1 1/2" Folding
Tee-Clips are closed to 45 degrees using tongs.