



The Berridge Model SS-1421 Portable Roll-Former forms continuous-length, eave-to-ridge straight Berridge High Seam Tee-Panels, and by hand-adjusting the last roll, also forms Curved High Seam Tee-Panel. The Model SS-1421 Portable Roll Former also curves the factory-formed seam caps. Individual factory formed Tee-Clips are used with straight panels and Folding Tee-Clips are used with curved panels. Berridge High Seam Tee-Panel is standard with striations to help minimize waviness, but is also available smooth. Standard seam height is 1-1/2". For a 1" seam height, use 19-3/8" coil. When using a 1" seam height, the following minimum radii apply -- convex: 5', concave: 8'. Refer to [www.berridge.com](http://www.berridge.com) for ASTM & UL Ratings.

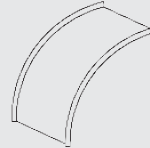
**COIL & COVERAGE**

**Coil Size:** 20-7/8" (Nominal 21")  
**Coil Quantity:** 115.07 SF per SQ of coverage

**SYSTEM ACCESSORIES (Factory Formed)**

**Seam Caps:** 65.75LF per SQ of coverage  
**Tee-Clips:** 55 clips/SQ (typically at 20" o.c.)  
**\*Folding Tee-Clips:** 55 clips/SQ (for curved panels)

**MINIMUM CURVING RADIUS (1-1/2" Seam Height)**



Convex: 8'

**PANEL OPTIONS**

Striated (Standard) or Smooth Panel  
 1-1/2" Seam Height (Standard) or 1" Seam Height

**SALE & LEASING INFORMATION**

**Sale Price:** Consult BMC  
**Non-Licensee Lease:** Consult BMC  
**Licensee Lease:** Consult BMC  
**Long Term Lease:** Consult BMC

**SPECIFICATIONS**

Mounted on heavy duty 4-wheel table  
**Width:** 34" **Length:** 146" **Height:** 65"  
**Weight:** 3015 lbs with shipping cover

1. 2 HP electric motor - 110V single-phase current
2. High Speed - 45' per minute
3. Built-in uncoiler (up to 2000 lb coil)
4. Stainless steel heat-treated, hardened rollers
5. Unique side production for ease of operation
6. Mechanical splitter shear
7. Accurate-length gauge (computer optional)
8. Continuous-length panels, based on coil size
9. All sealed bearings
10. Coil handling apparatus included
11. Curves panels and seam caps

**NOTES**

1. \*1 inch Folding Tee-Clips are 28 gauge and 1.5 inch Folding Tee-Clips are 24 gauge.
2. Not available from branch facilities. Must be leased from and returned to BMC Seguin, TX.

