Tee-Panel Roll Former

BERRIDGE SS-14



The Berridge Model SS-14 Portable **Roll-Former forms continuous**length, eave-to-ridge straight Berridge Tee-Panels, and Curved Tee-Panels. The Berridge Model SS-14 Portable Roll Former also curves

the factory-formed seam caps.

MATERIAL

24 GA Galvalume® Limited Availability: 22 GA Galvalume® and 0.032 Aluminum

COIL & COVERAGE

Coil Size: Nominal 14" (13 7/8") Coil Quantity: Requires 109.80 SF of coil per square of coverage Snap-on Seams: Requires 94.12 LF of seams per square of coverage (Factory Formed)

MINIMUM CURVING RADII

Convex: 4' Concave: 6' (Consult BMC for smaller radii)

ACCESSORIES

Tee-Clips: 80 clips per square (use typically at 20" o.c.); Use 24 GA clip with Galvalume® Panels or Stainless clip with Aluminum or Copper Panels

Folding Tee-Clips: 80 clips per square (use typically at 20" o.c.); Use with curved panels, 28 Gauge material



Pictured Above Project: Skyview at Fall River Village General Contractor: Prime Homes, LLC, Architectural Panels, Inc. Installing Contractor: CCG Roofing & Project Management Color: Zinc Grey

(25 mm)

1″

12 3/4" Coverage (324 mm)

Snap-On Seam (with Vinyl Weatherseal: US Patent No. 4641475)

SPECIFICATIONS

Mounted on heavy duty 4-wheel table Width: 35" Length: 88" Height: 53" Weight: 1,470 lbs with shipping cover

- 2 HP electric motor 110V single-phase current
- High Speed 45' per minute
- Built-in uncoiler (up to 2,000 lb coil)
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- Mechanical slitter shear
- Accurate-length gauge (computer optional)
- Forms continuous-length panels
- All sealed bearings
- Coil handling apparatus included
- Curves panels and seams