

## COIL & COVERAGE

Coil Size: 20-7/8" (Nominal 21")

Coil Quantity: 131.25 SF per SQ of coverage

## SYSTEM ACCESSORIES (Factory Formed)

Zee-Clips: 45 per SQ of coverage based on 36" o.c.

Continuous Zee-Rib: 75LF per SQ (patented Vinyl Weatherseal is for single-lock applications only)

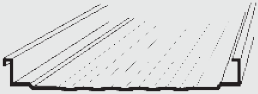
Snap-On Batten Caps: 75 LF per SQ (cannot be curved, use with continuous Zee-Rib with no Vinyl Weatherseal)

## MINIMUM CURVING RADIUS

Berridge Zee-Lock panels can be site-curved to a minimum convex radius of 20' using the ZC-21 curving machine.

## PANEL OPTIONS

Smooth (Standard) or Striated Panel (shown below)



Seam Options: Single Lock 90° Seam with or without Vinyl Weatherseal, Double-Lock 180° Seam (no vinyl) or Single Lock Seam (no vinyl) with Snap-on Batten Cap. Refer to page 17 for seamer purchase and lease pricing.



Single-Lock Seamer



Double-Lock Seamer

## SALE & LEASING INFORMATION

Sale Price: Consult BMC

Non-Licensee Lease: Consult BMC

Licensee Lease: Consult BMC

Long Term Lease: Consult BMC

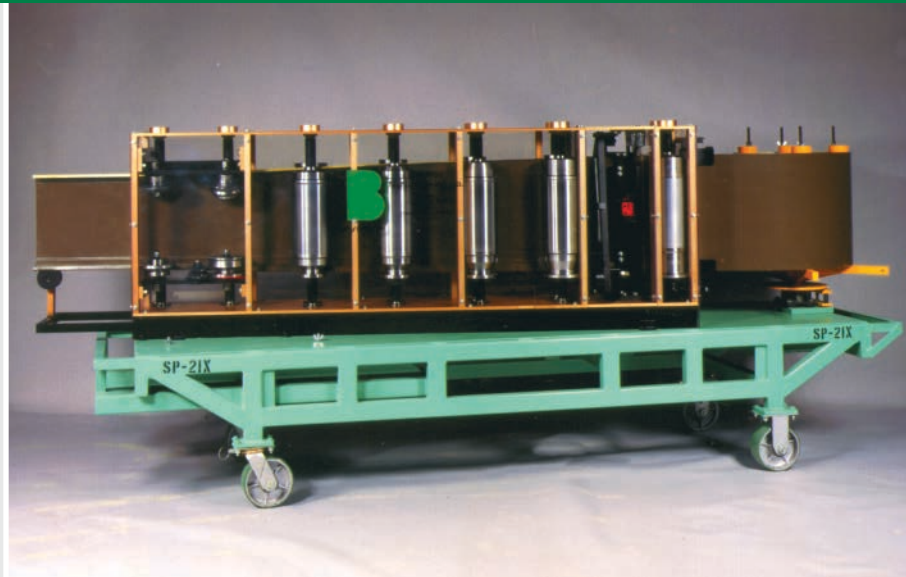
## SPECIFICATIONS

Mounted on heavy duty 4-wheel table

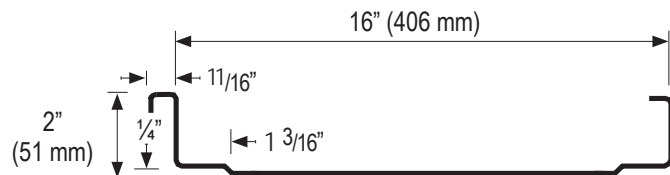
Width: 34" Length: 150" Height: 60"

Weight: 3320 lbs with shipping cover

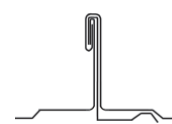
- 2 HP electric motor - 220V single-phase current
- High Speed - 45' per minute
- Built-in uncoiler (up to 2000 lb coil)
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- Mechanical slitter shear
- Accurate-length gauge (computer optional)
- Continuous-length panels, based on coil size
- All sealed bearings
- Coil handling apparatus included
- Sliding panel support wheel
- Operates in tandem with ZC-21 Zee-Lock Curver



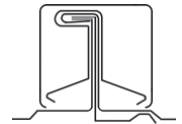
The Berridge Model SP-21X Portable Roll-Former forms the Zee-Lock Structural Standing Seam Panel. This panel is suitable for installation over solid sheathing or open framing (up to 5'0" spacing) and offers UL, FM, ASTM and other wind uplift ratings. Zee-Lock is a mechanically-seamed single-lock panel (90° seam), with optional double-lock (180° seam) capability. For a batten appearance, a snap-on batten option is available. Berridge Zee-Lock can be site-curved using the ZC-21 curver shown on next page.



Single-Lock Seam (90°)  
w/ optional Vinyl Weatherseal



Double-Lock Seam (180°)  
Vinyl Weatherseal NOT available



Single Lock Seam (90°)  
w/ Batten Cap Assembly



May 2011 - All information and pricing subject to change without notice. Visit [www.berridge.com](http://www.berridge.com) for the most up-to-date information regarding Berridge products and services.