

# Zee-Lock & Double-Lock Zee-Lock Roll Former

## BERRIDGE SP-21



### MATERIAL

24 GA and 22 GA Galvalume®  
0.032 and 0.040 Aluminum

### COIL & COVERAGE

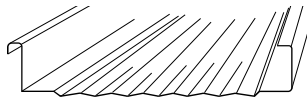
Coil Size: Nominal 21" (20 7/8")

Coil Quantity: 131.25 SF of coil per square of coverage

### PANEL OPTIONS

Smooth (Standard) or Striated Panel (shown below)

**Seam Options:** Single Lock 90° Seam with or without vinyl weatherseal, Double-Lock 180° Seam (no vinyl) or Single-Lock Seam (no vinyl) with Snap-On Batten Cap.



### SEAMERS

For mechanically seaming of the Zee-Lock into 90° (single-lock), with or without Vinyl Weatherseal, and Double-Lock Zee-Lock into 180° seams.



SINGLE-LOCK SEAMER



DOUBLE-LOCK SEAMER

### CRIMPERS

Used to temporarily crimp Zee-Lock sidelap together prior to seaming with mechanical seamer.

### ACCESSORIES

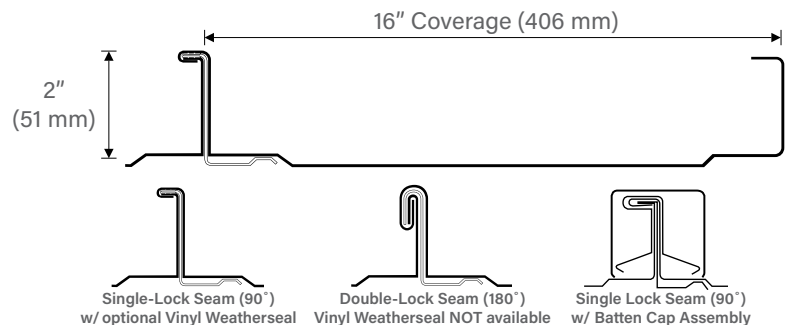
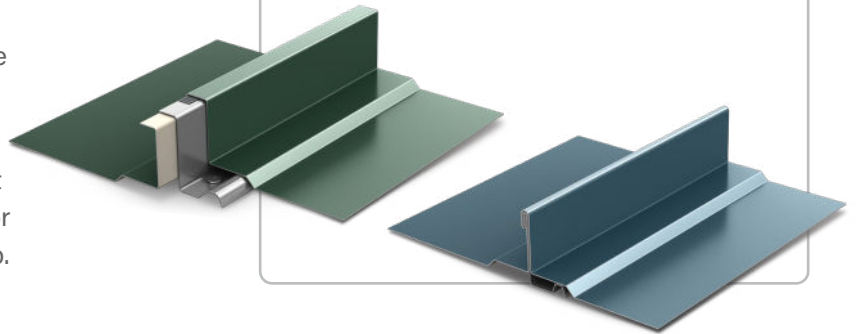
**Zee-Clips:** 45 clips per square of coverage based on 36" o.c.

**Two Piece Floating Stainless Zee-Clip:** Use with Aluminum panels

**Continuous Zee-Rib:** Requires 75 LF per square of coverage (Vinyl Weatherseal is for single-lock applications only)

**Snap-On Batten Caps:** 75 LF per square (cannot be curved, use with continuous Zee-Rib with no Vinyl Weatherseal)

*The Berridge Model SP-21 Portable Roll Former forms the Zee-Lock Structural Standing Seam Panel. This panel is suitable for installation over solid sheathing or open framing. Zee-Lock is a mechanically seamed single-lock panel (90° seam), with optional double-lock (180° seam) capability.*



### SPECIFICATIONS

Mounted on heavy duty 4-wheel table

**Width:** 34" **Length:** 150" **Height:** 60"

**Weight:** 3,315 lbs with shipping cover

- 2 HP electric motor - 220V single-phase current
- High Speed - 45' per minute
- Built-in uncoiler (up to 2,000 lb coil)
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- Mechanical slitter shear
- Accurate-length gauge (computer optional)
- Continuous-length panels, based on coil size
- All sealed bearings
- Coil handling apparatus included
- Sliding panel support wheel
- Operates in tandem with ZC-21 Zee-Lock Curver