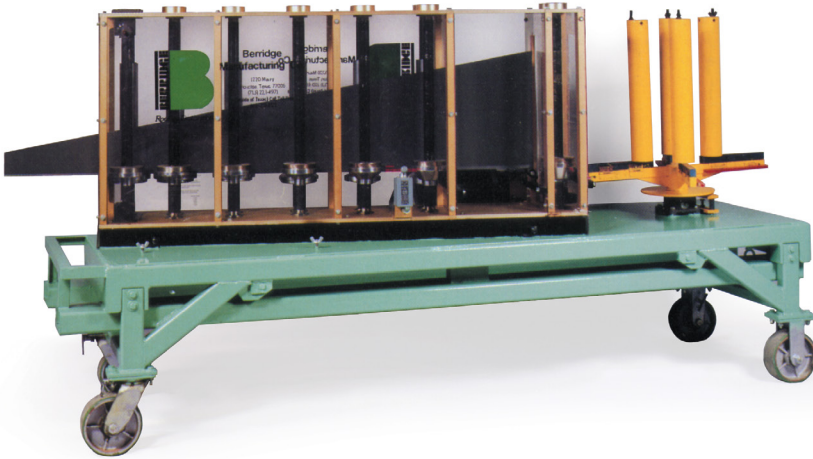


Tapered Tee-Panel & High Seam Tee-Panel Roll Former

BERRIDGE SL-24



MATERIAL

24 GA Galvalume® and 22 GA Galvalume®

COIL & COVERAGE*

Coil Size: Use up to 24" coil (24 GA)

Coil Quantity: Varies

SEAM OPTIONS

Seam Options:

- 1" seam height: the maximum panel width at the eave line is 22 3/4" using 23 7/8" coil.
- 1 1/2" seam height: the maximum panel width at the eave line is 21 1/4" using 23 7/8" coil.

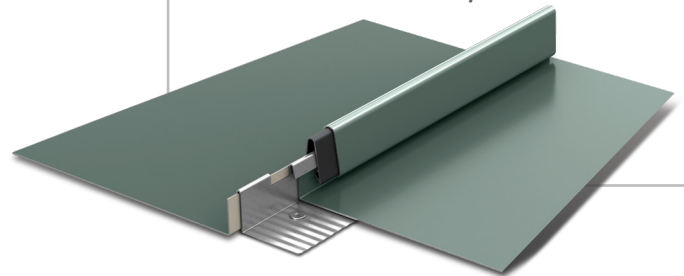
ACCESSORIES

Snap-on Seam: Varies based on panel exposure

Tee-Clips: 1" Clip (Use typically at 20" O.C.)

High Seam Tee-Clips: 1" clip with 1" seam height; 1 1/2" clip with 1 1/2" seam height (Use typically at 20" O.C.)

The Berridge Model SL-24 Portable Roll Former single-leg machine, is designed to form the Tapered Tee-Panel or Tapered High Seam Tee-Panel. After one leg is formed, the panel is cut to the desired tapered shape then the second leg is formed by running the panel back through the roll former. The resulting Tapered Tee-Panels are used for conical shaped roofs.



Width at Eave Varies

1" (25 mm)
or
1 1/2" (38 mm)



Snap-On Seam
(with Vinyl Weatherseal: US Patent No. 4641475)



Pictured Above

Project: Warm Springs Specialty Hospital
Architect: Heitkamp Swift Architect
General Contractor: Vaughn Construction
Installing Contractor: Pioneer Roof Systems
Color: Forest Green

SPECIFICATIONS

Mounted on heavy duty 4-wheel table

Width: 34" **Length:** 115" **Height:** 61"

Weight: 2,020 lbs with shipping cover

- 2 HP electric motor - 110V single-phase current
- High Speed - 45' per minute
- Built-in uncoiler (up to 2,000 lb coil)
- Stainless steel, heat-treated hardened rollers
- Unique side production for ease of operation
- Continuous-length panels
- All sealed bearings
- Coil handling apparatus included

Note:

* Coil width and coverage will vary depending on the determined panel width at eave.