

COIL & COVERAGE

Coil Size: Coil width will vary depending on the plan view radius at the eave; the tighter the radius, the smaller the panel width at the eave.

Coverage: Panel coverage will also vary depending on the determined panel width at eave.

SYSTEM ACCESSORIES (Factory Formed)

Seam Caps: Curve using Seam Curver or SS-14

Folding Tee-Clips: Use over solid decking

SALE & LEASING INFORMATION

Sale Price: Consult BMC

Lease: Consult BMC

Long Term Lease: Not available for long term lease

SPECIFICATIONS

Mounted on heavy-duty 4-wheel table

Width: 29" **Length:** 36" **Height:** 53"

Weight: 460 lbs with shipping cover

1. SL-1 does NOT curve panels or seams.
2. Panels are hand-curved over solid decking
3. Seam caps are curved on the job site using a seam curver (consult BMC for availability) or SS-14.
4. 0.5 HP electric motor - 110V single-phase current
5. Must be leased/returned from/to BMC Seguin, TX -- not available from branch facilities
6. For use over solid sheathing only
7. Refer to SL-1 Operation Manual for more details



The Berridge Model SL-1 Portable Roll-Former is a single-leg machine, specifically designed to form compound curved Tee-Panels on the corners of curved Tee-Panel roofs or for domes from "free-form" shapes of any width. First, the "free-form" shape for each individual compound curved panel is cut according to precise variable width dimensions. Next, each leg is formed one at a time on the SL-1. Finally, the compound curved-edge panels are hand-curved over the compound curved corners, dome, or barrel roof with solid substrate. **The SL-1 does NOT curve the panels or seam caps.** Seam caps are factory-formed and curved on the job site using a Seam Curver (see page 17 and consult BMC for availability) or SS-14 portable roll former (see page 6).

