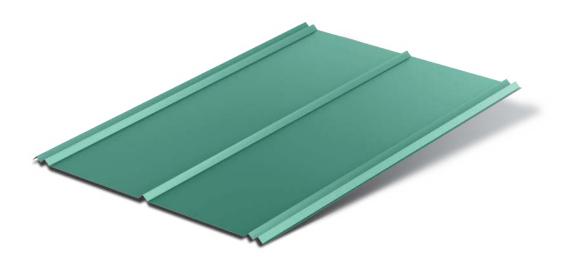
DOUBLE RIB PANEL INSTALLATION DETAILS





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ROOF PENETRATION; PIPE PENETRATION

ROOF PENETRATION; SQUARE (PLAN VIEW)

ROOF PENETRATION; SIDE A

ROOF PENETRATION; SIDE B

ROOF PENETRATION; SIDE C

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- A. BERRIDGE DOUBLE RIB PANEL: PANEL IS FACTORY FABRICATED TO A CONSTANT CORRUGATION DEPTH OF 1/2" AND PANEL COVERAGE OF A NOMINAL 24".
 - PANELS ARE FABRICATED TO A MINIMUM LENGTH OF 5'-0" AND A MAXIMUM LENGTH OF 40'-0".
- B. MINIMUM SLOPE: THE DOUBLE RIB PANELS ARE RECOMMENDED FOR ROOF SLOPES OF 3 ON 12 OR GREATER. SLOPES LESS CONSULT BERRIDGE MANUFACTURING COMPANY.
- C. MATERIAL STORAGE: CAUTION MUST BE EXERCISED IN STORAGE OF MATERIAL PRIOR TO INSTALLATION. KEEP ALL BERRIDGE PREFINISHED MATERIAL IN A DRY LOCATION WITH ADEQUATE VENTILATION AND OUT OF DIRECT SUNLIGHT.
 - EXPOSURE TO DIRECT SUNLIGHT AND/OR MOISTURE MAY CAUSE THE FACTORY APPLIED STRIPPABLE PLASTIC FILM TO ADHERE TO THE METAL PERMANENTLY AND DISCOLOR THE FINISH. IF THIS SHOULD OCCUR THE PAINT WARRANTY WILL BE VOID.
- D. STRIPPABLE FILM: THE STRIPPABLE PLASTIC FILM, WHICH IS APPLIED OVER MOST BERRIDGE PREFINISHED PRODUCTS, PANELS, FLASHINGS, COILS AND FLAT SHEETS, PROVIDES PROTECTION OF THE FINISH DURING FABRICATION AND TRANSIT. THIS FILM MUST BE REMOVED PRIOR TO INSTALLATION.
- E. SOLID SHEATHING REQUIREMENTS:

BERRIDGE MANUFACTURING COMPANY RECOMMENDS
THE USE OF EITHER BERRIDGE 24 GA. CORRUGATED SHEATHING (NOMINAL 2 1/2"
PITCH BY 7/8" DEPTH) OR A MINIMUM OF 1/2" PLYWOOD SHEATHING TO PROVIDE
SUFFICIENT HOLDING POWER FOR FASTENERS. CONTACT BERRIDGE MANUFACTURING'S
ENGINEERING DEPARTMENT FOR USE OF ANY OTHER TYPE OF SOLID SHEATHING.
(# 30 FELT UNDERLAYMENT OR EQUAL MUST BE USED OVER ANY SOLID SHEATHING).

DUE TO # 30 FELTS TENDENCY TO TEAR WHEN USED OVER CORRUGATED DECKING, BERRIDGE MANUFACTURING RECOMMENDS GRACE ICE AND WATERSHIELD OR EQUAL TO BE USED AS AN UNDERLAYMENT FOR ALL CORRUGATED DECKS.

- F. SHEATHING INSPECTION:
 - 1. SHEATHING END JOINTS SHOULD BE STAGGERED.
 - 2. ALL END JOINTS SHOULD MEET AT EITHER A JOIST OR RAFTER.
 - 3. BLOCKING OF "H" CLIPS SHOULD BE USED IF JOINTS DO NOT REMAIN FLAT UNDER THE WEIGHT OF WORKMEN.
 - 4. USE SHIMS TO KEEP ENTIRE SUBSTRATE EVEN; UNEVEN SUBSTRATE WILL RESULT IN "OIL-CANNING" IN THE PANELS. SUBSTRATE SHOULD BE LEVEL TO 1/4" IN 20'-0".
 - 5. ALL CUTS AT PENETRATIONS SHOULD BE TIGHT, WITHOUT GAPS.
 - 6. USE WOOD FRAMED CRICKETS AT LARGE PENETRATIONS.
 - 7. MAKE SURE SUBSTRATE JOINTS ARE TIGHT AT ALL HIPS, VALLEYS AND RIDGES.



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- G. FASCIA/RAKE INSPECTION:
 - 1. STRIKE A LINE THE FULL LENGTH OF THE FASCIA OR RAKE. IF NOT STRAIGHT, CORRECT WITH SHIMS.
 - 2. MAKE SURE FASCIA/RAKE IS FLUSH WITH SHEATHING.
- H. FELT UNDERLAYMENT: A SINGLE LAYER OF NUMBER THIRTY FELT UNDERLAYMENT (OR EQUAL) MUST BE APPLIED OVER SOLID SHEATHING, AS SHOWN IN THE BERRIDGE MANUFACTURING COMPANY TYPICAL FELTING DETAILS. THE USE OF ADDITIONAL LAYERS OF NUMBER THIRTY FELT IS RECOMMENDED ON LOW SLOPED ROOFS, AT ALL VALLEY CONDITIONS, AT ROOF PENETRATIONS AND AT CERTAIN OTHER FLASHING CONDITIONS AS DEPICTED IN THE DOUBLE RIB PANEL TYPICAL DETAILS.

GRACE ICE AND WATERSHIELD MAY BE REQUIRED ON LOW SLOPED ROOFS OR AT CERTAIN FLASHING CONDITIONS.

- I. FELTING INSTALLATION:
 - 1. DO NOT USE RED ROSIN PAPER UNDER METAL ROOFING PANELS.
 - 2. SWEEP ROOF AREA CLEAN.
 - USE FLAT HEAD GALVANIZED ROOFING NAILS 1 1/4" LONG WITH BERRIDGE GALVANIZED FELT CAPS.
 - 4. INSTALL VALLEY FELT FIRST.
 - INSTALL FELT PARALLEL TO THE EAVE, (2 LAYERS REQUIRED AT EAVE) STARTING AT EAVE AND USING MINIMUM 6" LAPS. USE 2 LAYERS OF FELT ON ENTIRE ROOF DECK IF ROOF SLOPE IS 3 ON 12.
 - 6. REFER TO FELTING DETAILS WHEN VALLEYS OR ROOF PENETRATIONS ARE INVOLVED.
 - 7. INSULATE BETWEEN WOOD BLOCKING AND METAL WITH FELT OR GRACE ICE AND WATERSHIELD
 - 8. VERIFY CORRECT METHOD OF INSTALLING ICE AND WATERSHIELD WITH ICE AND WATERSHIELD MANUFACTURE.
- J. ELECTROLYSIS: AVOID ALLOWING FLASHINGS AND PANELS TO COME INTO CONTACT WITH EITHER LEAD, COPPER, OR OTHER DISSIMILAR METALS, AND PREVENT EXPOSURE TO WATER RUNDOWN FROM COPPER AND/OR LEAD.
- K. SEALANT RECOMMENDATIONS: TREMCO, INC. SPECTREM 1 SILICONE SEALANT.

 DO NOT USE CLEAR CAULK.

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- L. FLASHING: IF BERRIDGE MANUFACTURING COMPANY IS TO SUPPLY FLASHING, ALL FLASHINGS WILL BE FABRICATED IN 10'-0" LENGTHS WITH SQUARE END CUTS ONLY. THE PURCHASER MUST PROVIDE ALL DIMENSIONS AND DEGREES OF ANGLE.
- M. FLASHING INSTALLATION:
 - 1. REMOVE STRIPPABLE PLASTIC FILM FROM ALL FLASHINGS PRIOR TO INSTALLATION.
 - 2. ALWAYS STAGGER JOINTS WHEN ONE FLASHING IS INSTALLED OVER OTHER FLASHINGS.
 - 3. INSTALL ALL FLASHINGS AS PER BERRIDGE TYPICAL DETAILS.
 - 4. ALL FLASHINGS ARE TO BE DESIGNED AND INSTALLED TO AVOID TRAPING WATER.
- N. PANELS: BERRIDGE MANUFACTURING COMPANY WILL PROVIDE SQUARE END CUTS ONLY ON ALL DOUBLE RIB PANELS. COMPUTATION OF ALL QUANTITIES AND DIMENSIONS ARE THE RESPONSIBILITY OF THE PURCHASER.
- O. PANEL INSTALLATION:
 - 1. REMOVE STRIPPABLE PLASTIC FILM FROM EACH PANEL PRIOR TO INSTALLATION.
 - 2. START AT ONE GABLE END OF THE ROOF AND WORK TOWARD THE OTHER GABLE.
 - EACH PANEL IS TO BE KEPT TIGHT AGAINST THE ADJOINING PANEL. NEVER PERMIT A GAP BETWEEN VERTICAL LAP. ANY CRIMPS OR BENDS MUST BE STRAIGHTENED PRIOR INSTALLATION.
 - 4. KEEP PANELS ALIGNED SO THAT RIBS MATCH AT HIPS, VALLEYS. DO NOT INSTALL LONG CONTINUOUS RUNS OF PANELS ALL AT ONE TIME WHERE RIB LINES MUST MATCH. INSTALL TEN OR TWELVE PANELS IN ONE ELEVATION AND THEN FOLLOW WITH A LIKE NUMBER OF PANELS ON THE OTHER ELEVATION. WHEN YOU INSTALL PANELS IN THIS MANNER, YOU WILL BE ABLE TO MAKE ANY ADJUSTMENTS REQUIRED TO INSURE RIB MATCHING.
 - 5. COPPER-COTE, CHAMPAGNE, LEAD-COTE, AND PREWEATHERED GALVALUME PANEL INSTALLATION: NOTE THE SERIES OF ARROWS PAINTED ON THE UNDERSIDE OF THE PANEL. ALL PANELS MUST BE INSTALLED IN A CONSISTENT MANNER, MEANING THAT THE ARROWS ON EVERY PANEL ARE ALL POINTING IN THE SAME DIRECTION. IF A PANEL IS REVERSED (ARROWS POINTING OPPOSITE OF THOSE ON OTHER PANELS) IT WILL APPEAR, FROM A DISTANCE, A DIFFERENT SHADE DUE TO THE GRANULAR EFFECT OF THE PIGMENTS IN THE FINISH. METALLIC FINISHES ARE MATCH LOT FINISHES. DO NOT MIX LOTS.
- P. FASTENERS: INSTALL FASTENERS AS PER TYPICAL DETAILS. USE #10 HEX HEAD ZINC PLATED FASTENER WITH METAL BACKED NEOPRENE FASTENER WHEN FASTENING TO WOOD. USE #12 HEX HEAD ZINC PLATED FASTENER WITH A METAL BACKED NEOPRENE WASHER WHEN FASTENING TO METAL * WHEN USING POP RIVETS ON FLASHING, STAINLESS STEEL RIVETS ARE RECOMMENDED TO AVOID RUST STAINS.

MAKE SURE ALL FASTENERS ARE DRIVEN STRAIGHT AND SET FLAT. DO NOT OVERDRIVE FASTENERS AS THIS WILL CAUSE THE CLIP AND/OR FLASHINGS TO BUCKLE OR BECOME RECESSED BELOW THE ELEVATION OF THE SUBSTRATE.

* CONSULT BERRIDGE MANUFACTURING'S ENGINEERING DEPARTMENT REGARDING FASTENER SPACING TO MEET DESIGN CRITERIA AND THE USE OF ANY OTHER TYPE OF FASTENER.



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BERRIDGE MANUFACTURING COMPANY STRIVES TO PROVIDE ITS CUSTOMERS WITH THE HIGHEST QUALITY STRETCHER LEVELED STEEL AVAILABLE. THE LATEST TECHNOLOGY IS ALSO INCORPORATED IN BERRIDGE'S HIGH-PRECISION COIL HANDLING AND ROLL FORMING EQUIPMENT TO MINIMIZE THE STRESS ON METAL DURING PRODUCTION. FURTHERMORE, BERRIDGE UTILIZES HEAVIER 24 GAUGE METAL RATHER THAN 26 GAUGE STEEL OR LIGHT GAUGE ALUMINUM AS OFFERED BY MANY COMPETITORS. ALL THESE MEASURES HAVE BEEN TAKEN TO MINIMIZE THE AMOUNT OF "OIL-CANNING" (WAVINESS) WHICH IS NATURALLY INHERENT IN FLAT SHEET METAL. MANY TIMES, HOWEVER, THE CAUSE OF WAVINESS OR "OIL-CANNING" CAN BE TRACED TO UNEVEN SHEATHING, IMPROPER FELT INSTALLATION, OR, FOOT TRAFFIC ON THE PANELS.

ALL ARCHITECTURAL PANELS REQUIRE CARE IN HANDLING AND INSTALLATION TO AVOID DAMAGING OR DEFORMING THE PANELS.

THESE INSTALLATION INSTRUCTIONS AND THE FOLLOWING TYPICAL DETAILS ARE INTENDED TO PROVIDE OUR CUSTOMERS WITH THE INFORMATION REQUIRED FOR AN AESTHETICALLY PLEASING AND FUNCTIONAL INSTALLATION OF THE BERRIDGE DOUBLE RIB PANEL SYSTEM.

NOTE: ALL PRODUCT SPECIFICATIONS, DETAILS AND INSTALLATION INSTRUCTIONS SUBJECT TO CHANGE WITHOUT NOTICE. FOR SPECIFIC PROJECT DETAILS, CONTACT BERRIDGE.

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INSTALLATION INSTRUCTIONS

DOUBLE RIB PANEL



THE DETAILS CONTAINED IN THE FOLLOWING PAGES ARE MERELY RECOMMENDATIONS AS TO HOW BERRIDGE MANUFACTURING MATERIALS SHOULD BE INSTALLED. THEY MAY REQUIRE ADAPTATIONS OR MODIFICATIONS FOR A SPECIFIC PROJECT AS CONDITIONS VARY IN BOTH BUILDING DESIGN AND LOCAL WEATHER PECULIARITIES.

BERRIDGE MANUFACTURING COMPANY SHALL BE HELD HARMLESS FROM ANY AND ALL CLAIMS ARISING FROM LACK OF WATERTIGHTNESS AS A RESULT OF FOLLOWING THESE RECOMMENDED DETAILS. ENSURING WATERTIGHTNESS ON ANY GIVEN PROJECT IS THE FUNCTION OF THE INSTALLER. THE ARCHITECT/GENERAL CONTRACTOR/INSTALLER MUST ACCEPT THE RESPONSIBILITY TO ADAPT THESE DETAILS TO MEET PARTICULAR BUILDING REQUIREMENTS AND TO ASSURE ADEQUATE WATERTIGHTNESS.

THE INSTALLER CAN VIRTUALLY ASSURE WATERTIGHTNESS IF THESE FLASHING DETAILS HAVE BEEN PROPERLY ADAPTED, ADEQUATE LAPS HAVE BEEN PROVIDED, CORRECT TYPE OF SEALANT USED, ALL JOINTS ADEQUATELY CAULKED, AND PROFESSIONAL WORKMANSHIP EMPLOYED.

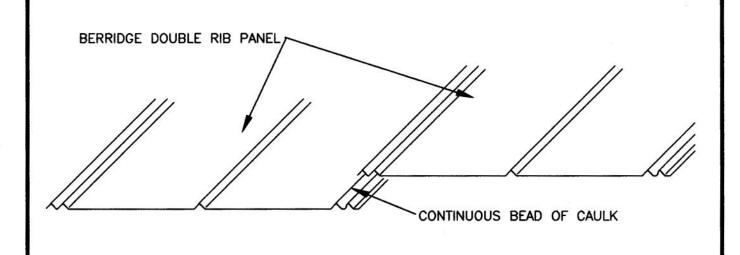


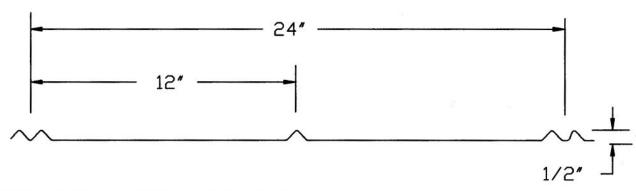
INTRODUCTION TO TYPICAL DETAILS

DOUBLE RIB PANEL

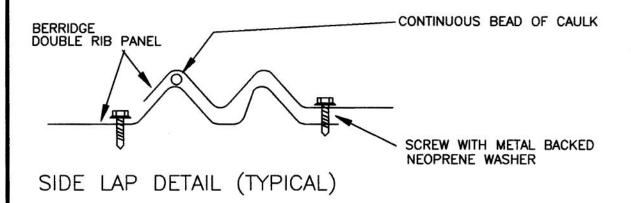
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OVERVIEW DOUBLE RIB PANEL



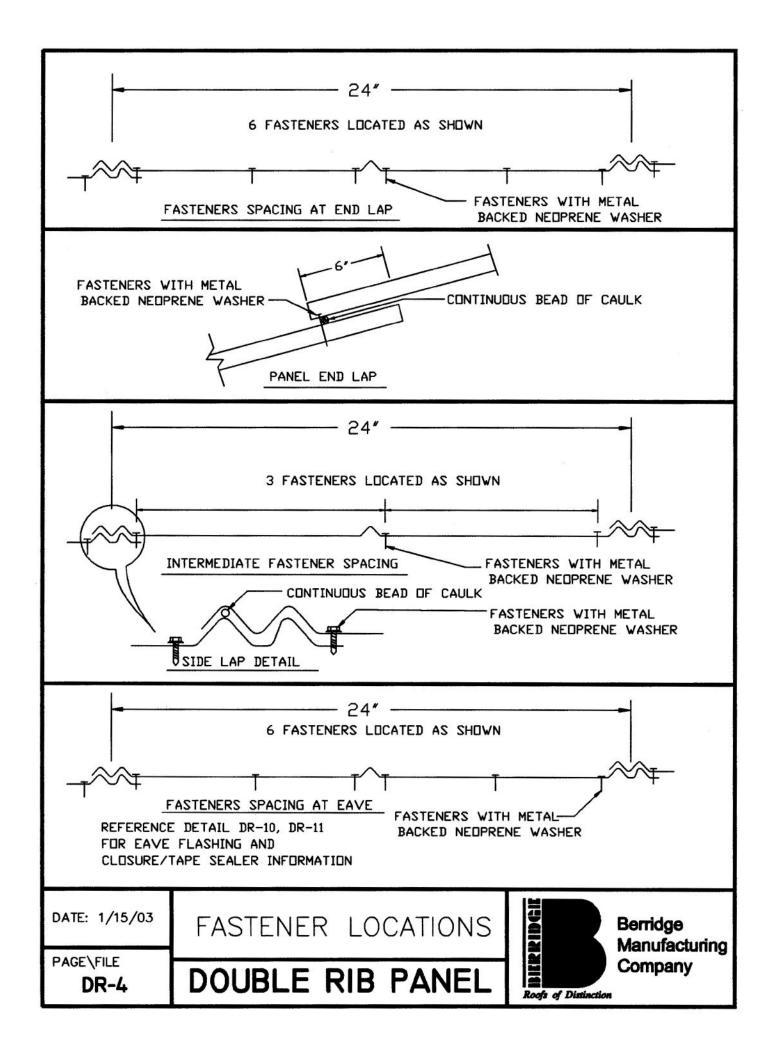


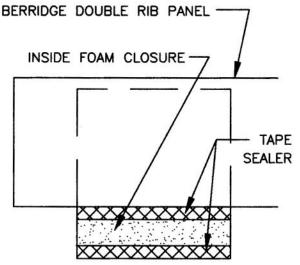
Berridge Manufacturing Company DVERVIEW

DOUBLE RIB PANEL

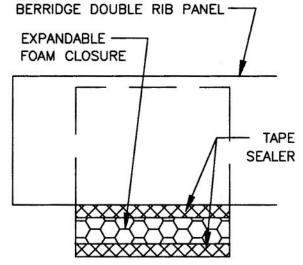
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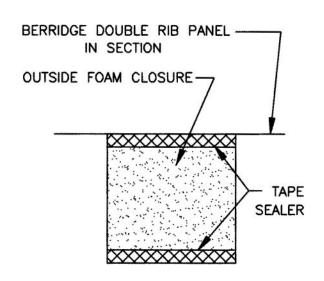




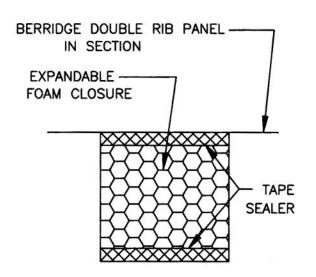
USE THIS DETAIL AT EAVE, AND USE THIS DETAIL WHEN PANEL EDGE IS AT 90° TO PANEL RIB.



USE THIS DETAIL AT THE VALLEY, AND USE THIS DETAIL WHEN PANEL EDGE IS AT AN ANGLE OTHER THAN 90° TO PANEL RIB (SKEWED CONDITIONS).



USE THIS DETAIL AT THE RIDGE, HEADWALL, AND WHEN PANEL EDGE IS AT 90° TO PANEL RIB.



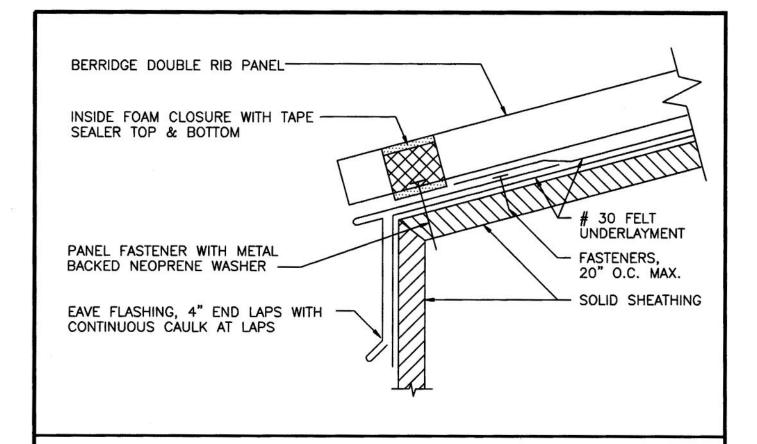
USE THIS DETAIL AT THE HIP, AND USE THIS DETAIL WHEN PANEL EDGE IS AT AN ANGLE OTHER THAN 90° TO PANEL RIB (SKEWED CONDITIONS).



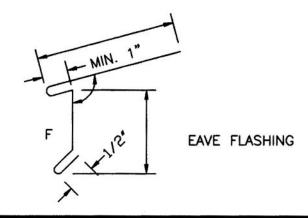
Berridge Manufacturing Company FOAM CLOSURE DETAILS

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- 1. SOLID SHEATHING (BY OTHERS) TO BE MINIMUM 1/2" PLYWOOD OR EQUIVALENT IN STRENGTH FOR HOLDING POWER OF FASTENERS.
- 2. ALL FELT UNDERLAYMENT, CAULKING AND FASTENERS ARE ITEMS TO BE FURNISHED AND INSTALLED BY THE ROOFING INSTALLER AT THE DISCRETION OF THE ARCHITECT.



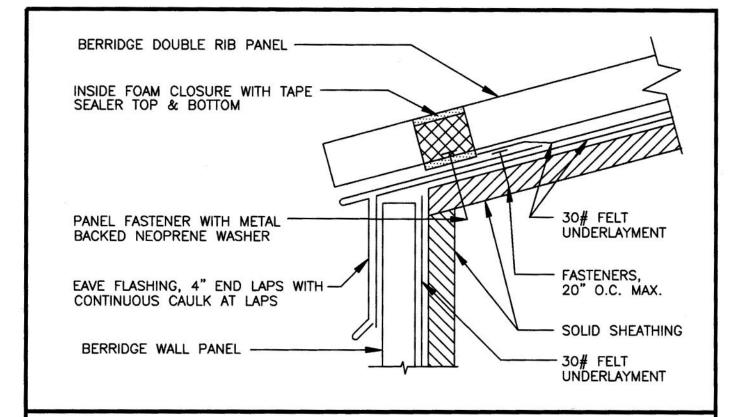
F = FINISH SIDE



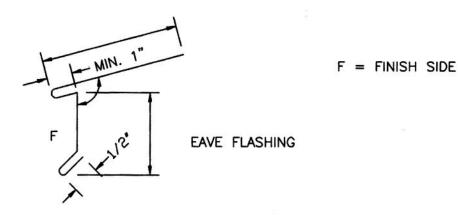
Berridge Manufacturing Company EAVE DETAIL SOLID SHEATHING

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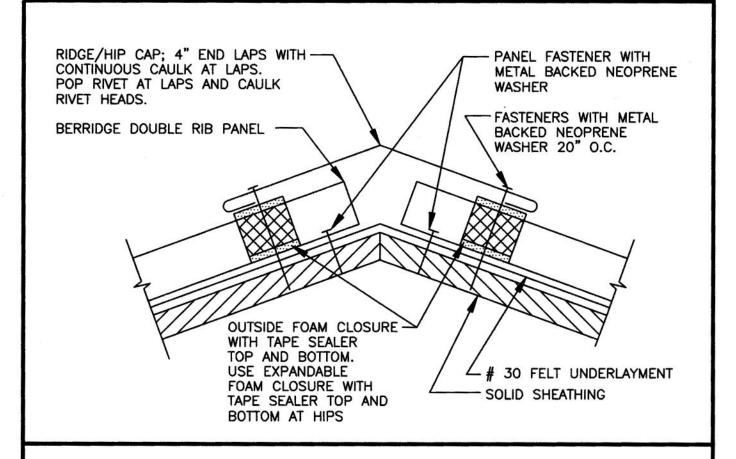
EAVE DETAIL SOLID SHEATHING

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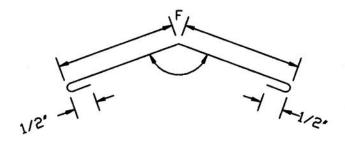
DOUBLE RIB PANEL





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F = FINISH SIDE



RIDGE/HIP CAP

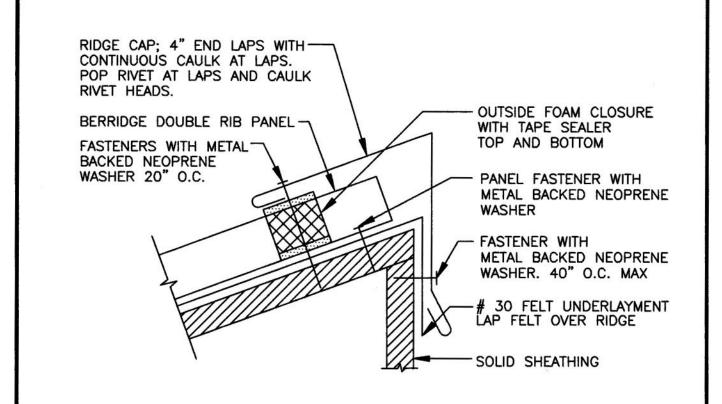


Berridge Manufacturing Company RIDGE AND HIP DETAIL

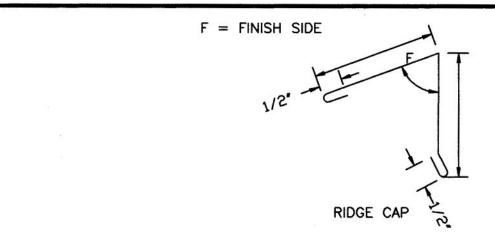
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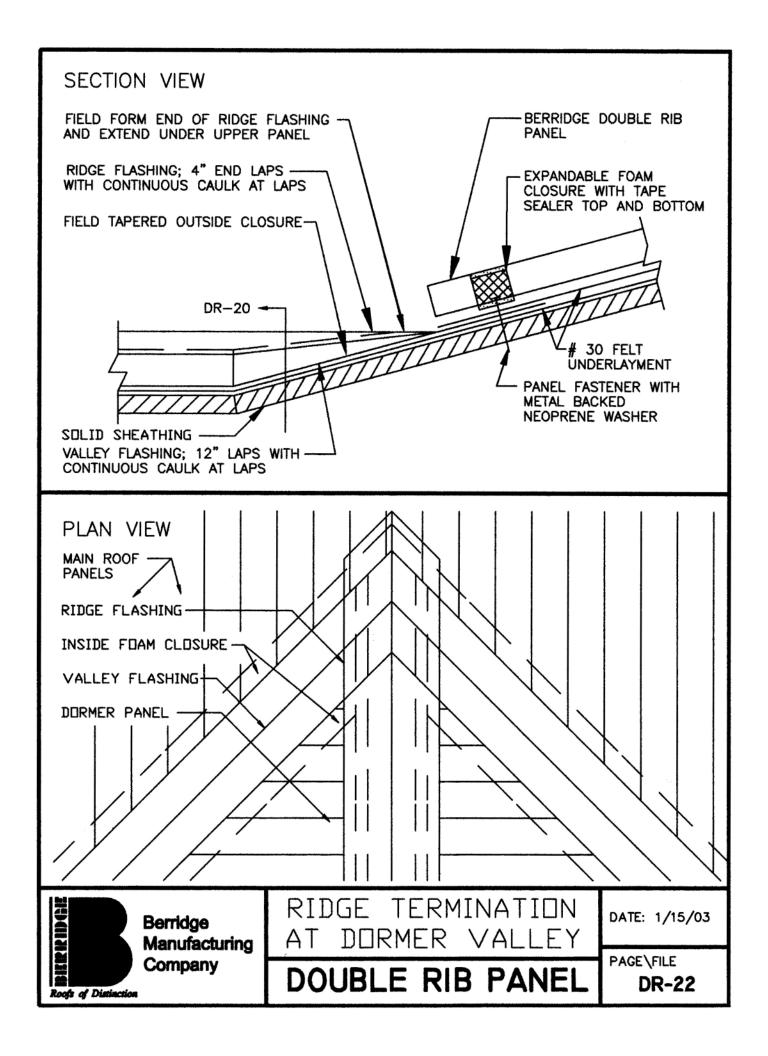
SHED ROOF RIDGE CAP DETAIL

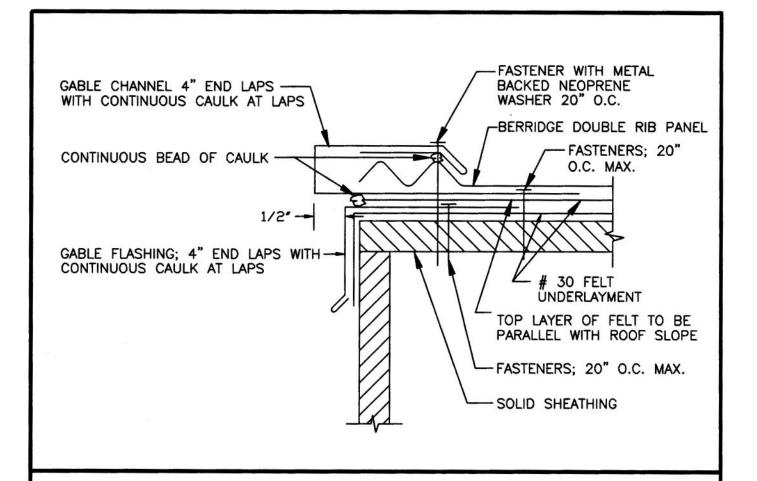
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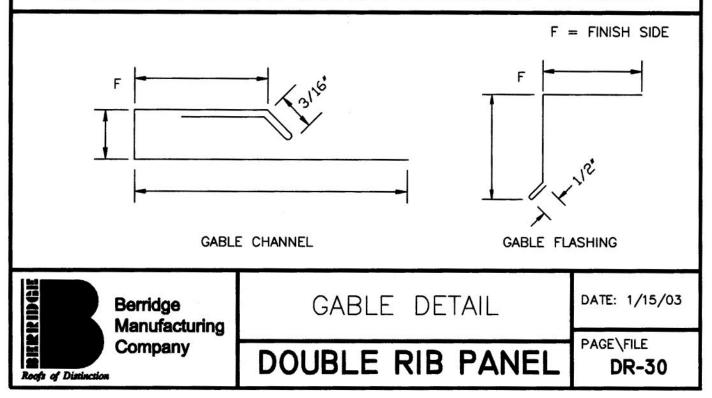
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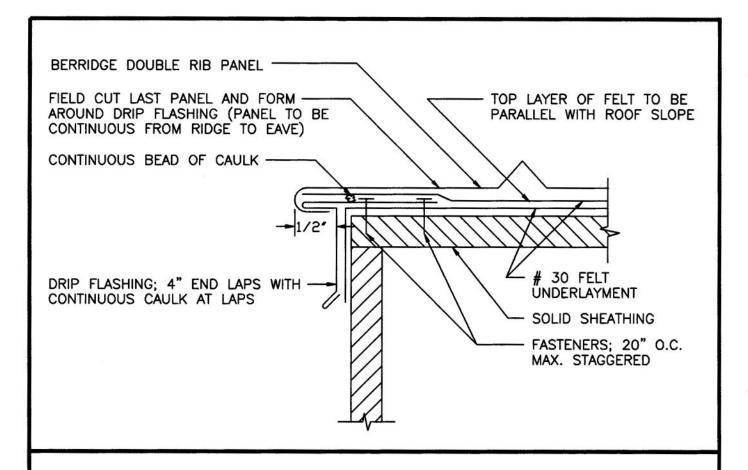




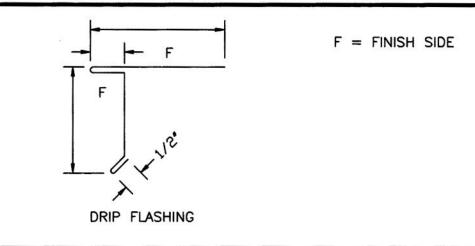


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- 1. FIELD CUT AND FORM LAST PANEL AROUND DRIP FLASHING. PANEL MUST BE CONTINUOUS FROM RIDGE TO EAVE.
- 2. SOLID SHEATHING (BY OTHERS) TO BE MINIMUM 1/2" PLYWOOD OR EQUIVALENT IN STRENGTH FOR HOLDING POWER OF FASTENERS.
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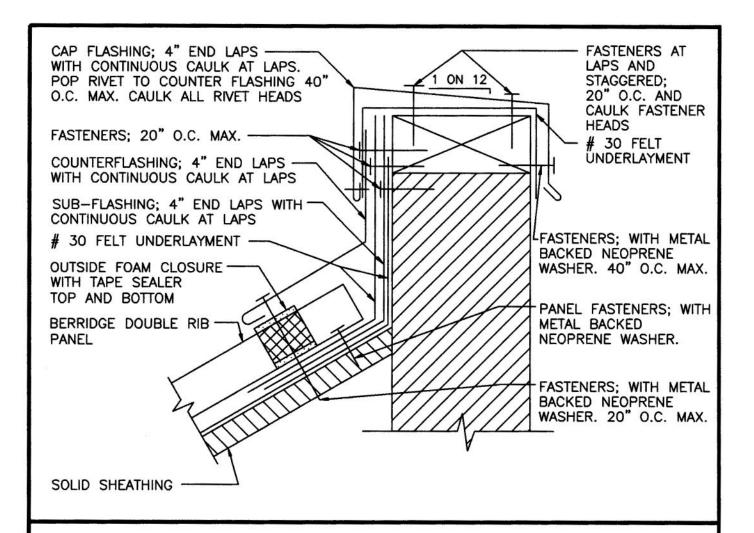
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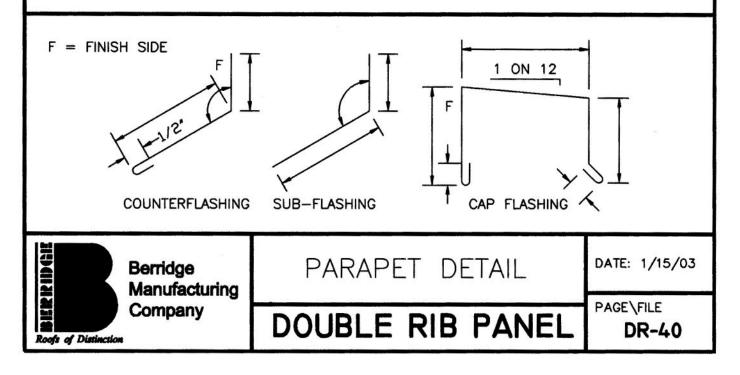
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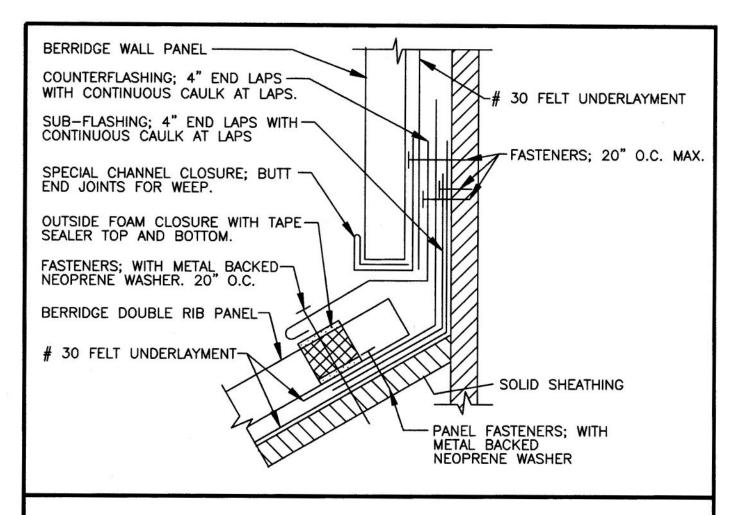
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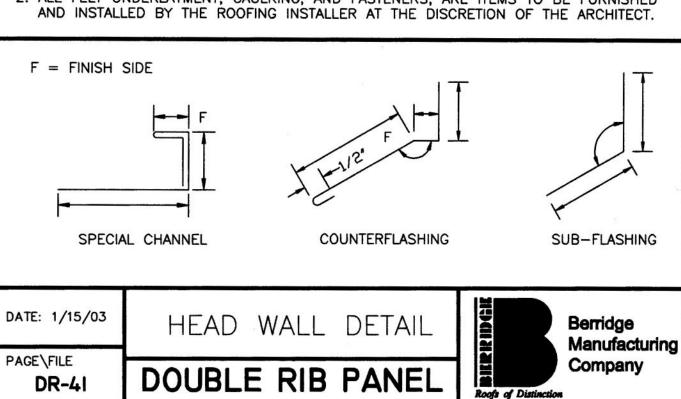


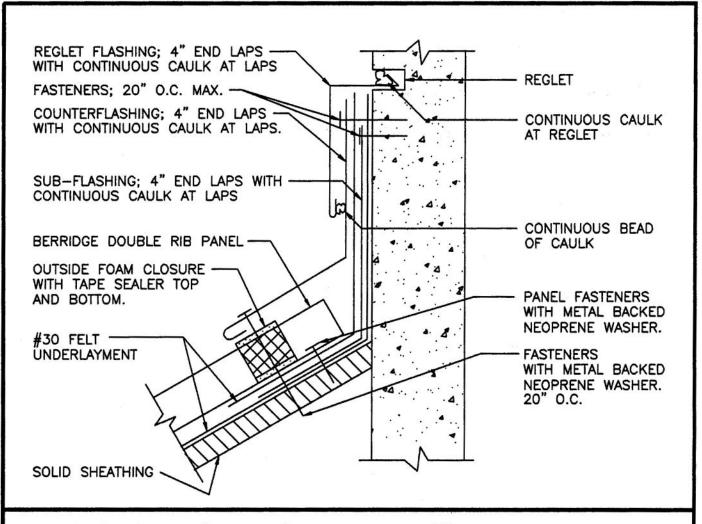
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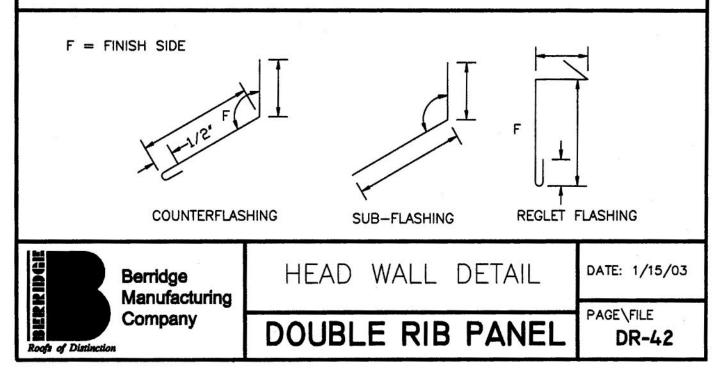


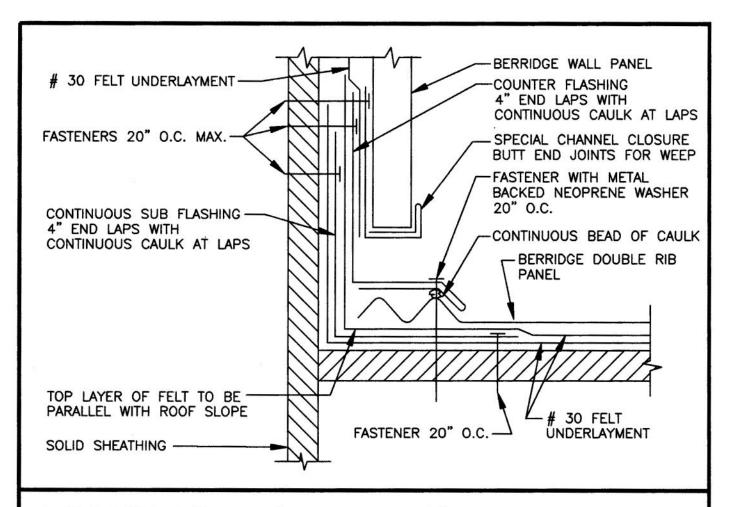
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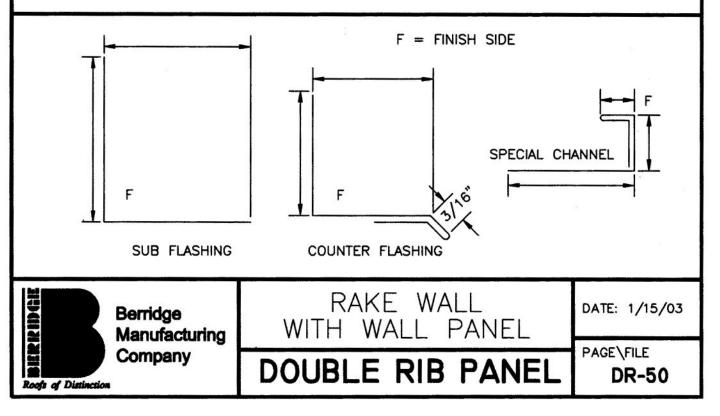


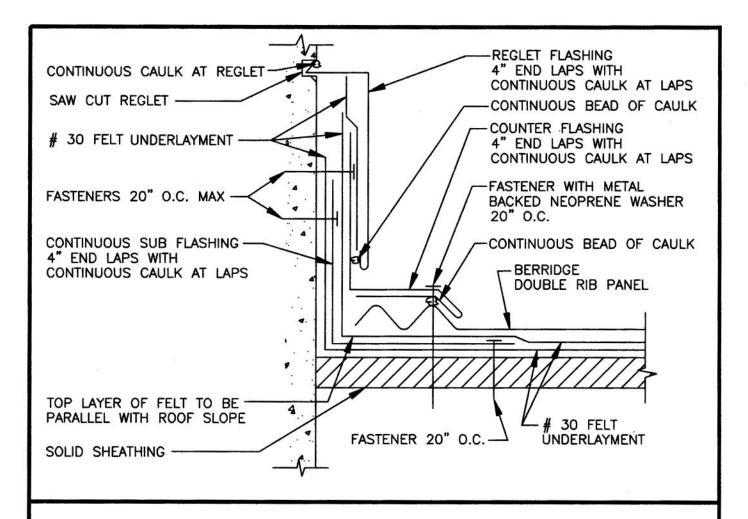
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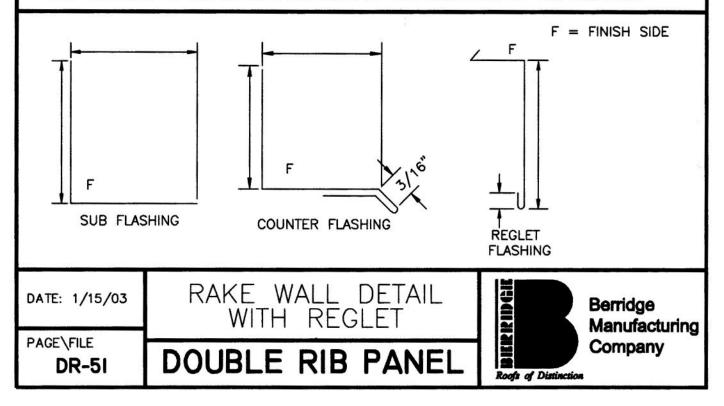


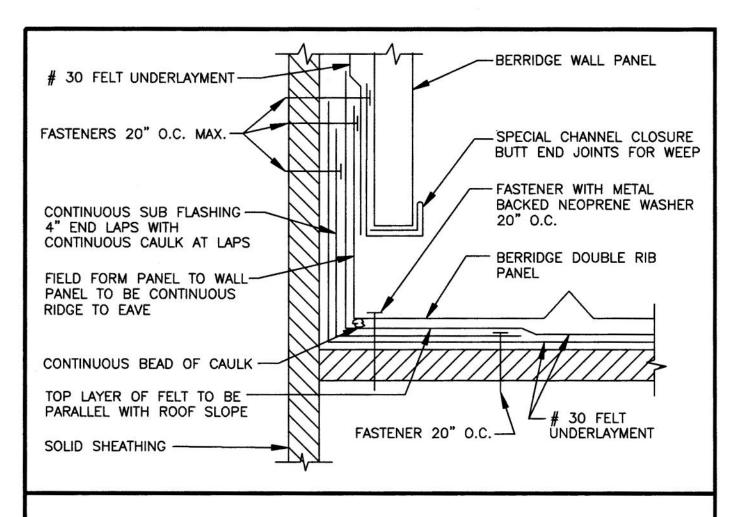
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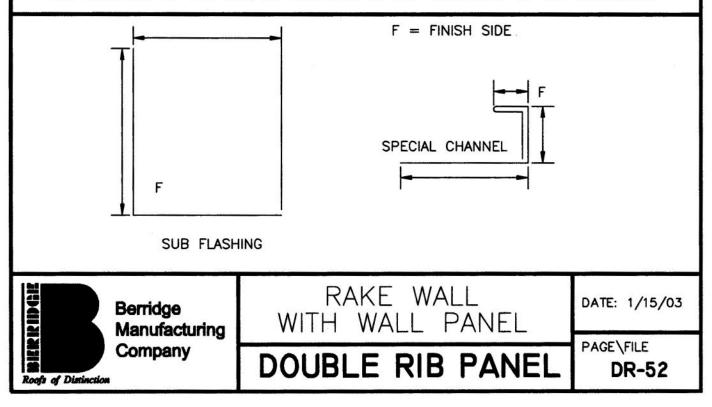


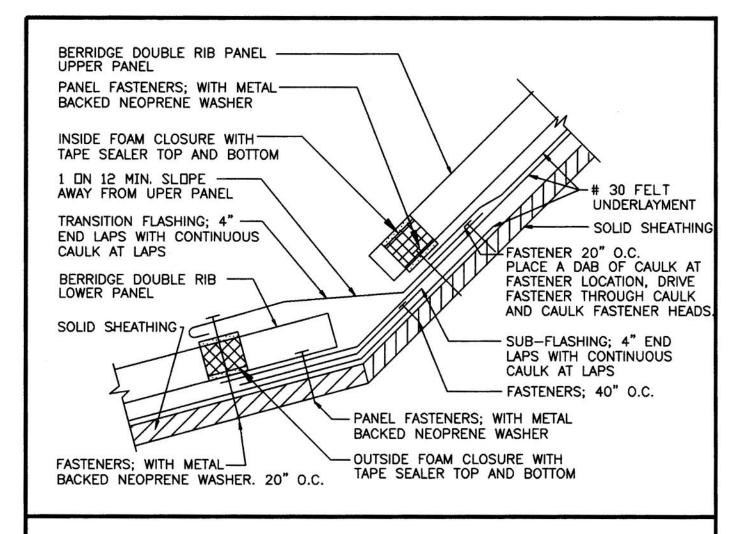
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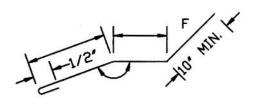
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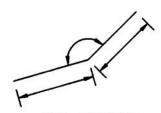


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F = FINISH SIDE



TRANSITION FLASHING



SUB-FLASHING

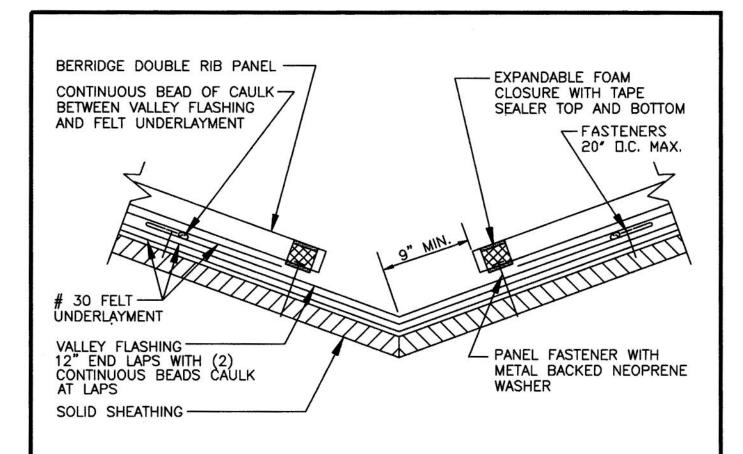


Berridge Manufacturing Company SLOPE TRANSITION DETAIL

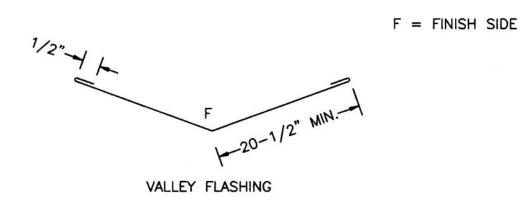
DATE: 1/15/03

DOUBLE RIB PANEL

PAGE\FILE



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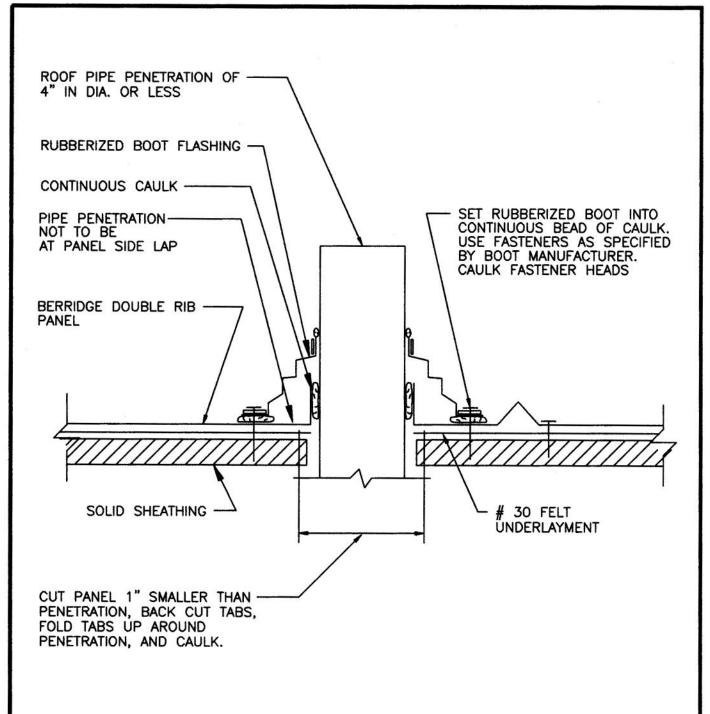


Berridge Manufacturing Company

VALLEY DETAIL

DOUBLE RIB PANEL

DATE: 1/15/03



NOTE: IF PIPE IS MADE OF METAL, IT MUST BE PAINTED TO PREVENT RUST RUN-OFF FROM STAINING PANELS.

NOTE: POSITION SQUARE BASED BOOTS IN A DIAMOND ORIENTATION WHERE POSSIBLE TO AID IN DIVERTING WATER.

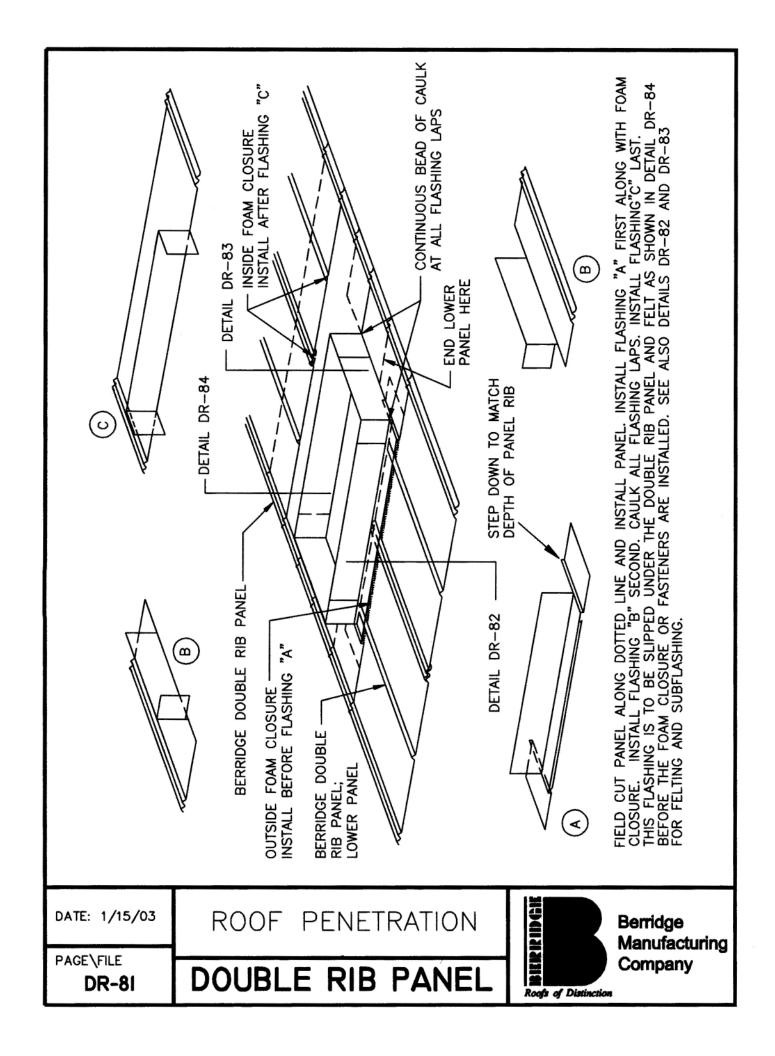


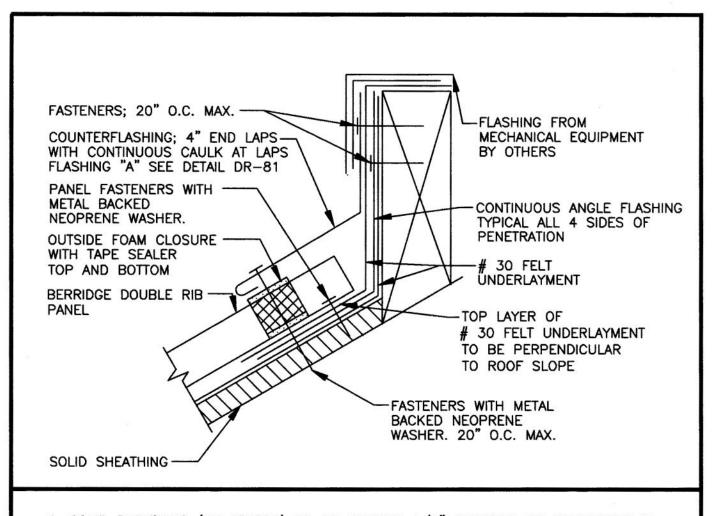
PIPE PENETRATION (PREFERRED METHOD) IN PAN OF PANEL ONLY 4" DIA. OR LESS

DOUBLE RIB PANEL

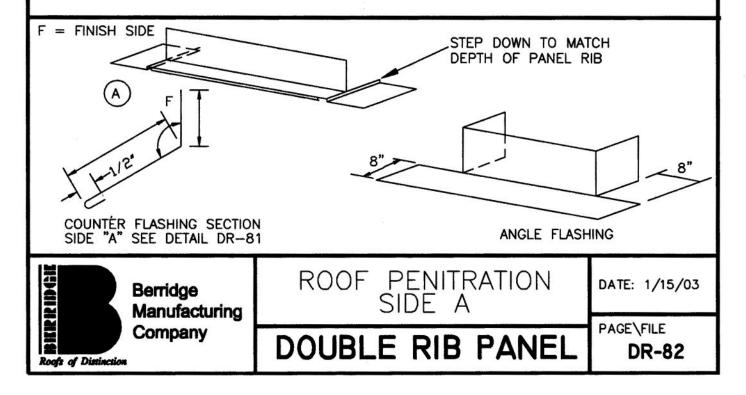
DATE: 1/15/03

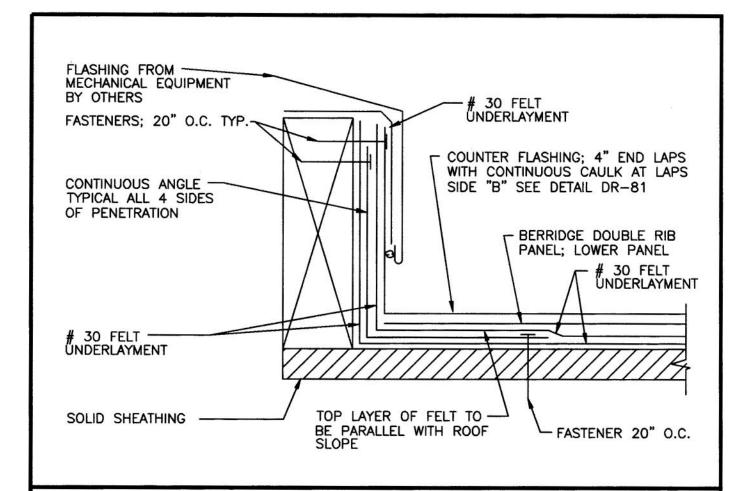
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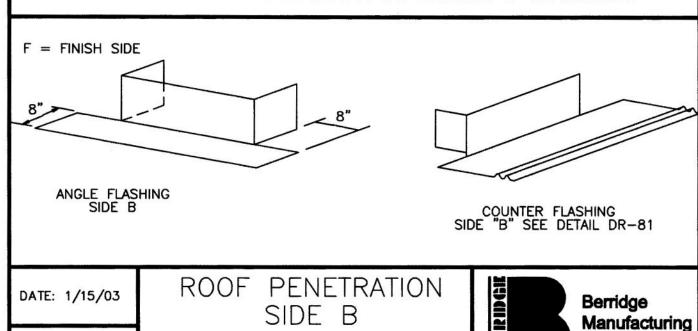


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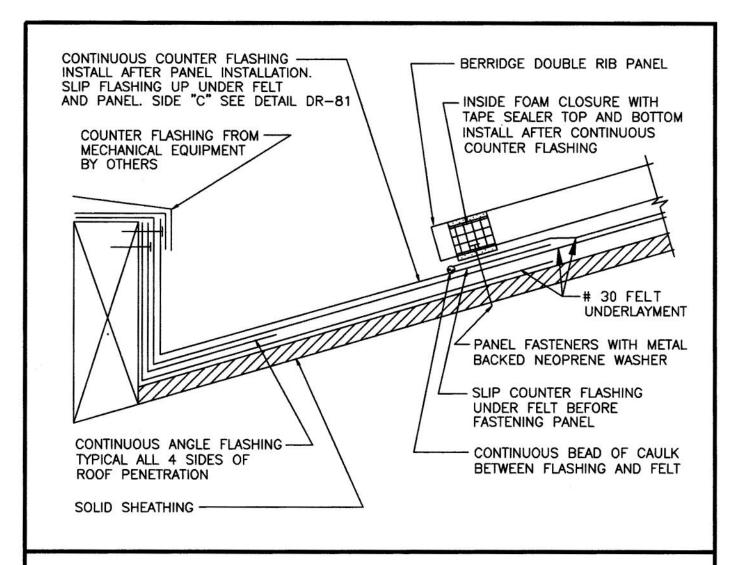


DOUBLE RIB PANEL

Company

Roofs of Distinction

PAGE\FILE



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