



The Berridge Model BP-21 Portable Roll-Former forms continuous-length, eave-to-ridge straight, structural Deep-Vee panels for the Batten Seam System. Snap-on Batten Caps are then snapped on to Batten Clips which are fastened to each Deep-Vee panel rib, typically at 20" O.C. For UL90 ratings and to allow for thermal expansion on longer panels, use Batten Seam Inner Ribs and Expansion Clips.

## COIL & COVERAGE

**Coil Size:** 20-7/8" (Nominal 21")

**Coil Quantity:** 131.25 SF per SQ of coverage

## SYSTEM ACCESSORIES (Factory Formed)

**Snap-On Batten Caps:** 75LF per SQ of coverage

**Batten Clips:** 50 clips/SQ (typically at 20" o.c.)

**Batten End Caps:** 1 per Batten Cap (Eaves/Valleys)

**Inner Rib:** For thermal expansion on panels over 30'

**Expansion Clip:** Use with inner rib for panels over 30'

## SALE & LEASING INFORMATION

**Sale Price:** Not available for purchase

**Non-Licensee Lease:** Consult BMC

**Licensee Lease:** Consult BMC

**Long Term Lease:** Not available for long term lease

## SPECIFICATIONS

Mounted on heavy duty 4-wheel table

**Width:** 34" **Length:** 139" **Height:** 58"

**Weight:** 3170 lbs with shipping cover

1. 1-1/2 HP electric motor - 110V single-phase current
2. Operates at 30' per minute
3. Built-in uncoiler (up to 2000 lb coil)
4. Chrome coated, heat-treated steel rollers
5. Unique side production for ease of operation
6. Mechanical guillotine shear
7. Accurate-length gauge
8. Continuous-length panels, based on coil size
9. All sealed bearings
10. Coil handling apparatus included

