Berridge Aluminum Stocking Program

KYNAR 500° OR HYLAR 5000° PVDF RESIN-BASED COLOR FINISHES





PRODUCT DESCRIPTION

Basic Use: Berridge prefinished architectural aluminum coil and flat sheets are for applications such as metal roofing, siding, fascia, soffit, gutters, gravel stops, copings, store front components, and other general sheet metal use.

Standard Sizes: 0.032" (0.8 mm) and 0.040" (1 mm)

Standard Width: 42" and 48" - Type 3105 H14

Colors: Berridge stocks aluminum in 48" master coils in several of our popular colors. All other colors are subject to inventory on hand or a 4,500 square foot minimum order. Consult BMC for colors and availability. Custom colors are available in minimum quantities of 5,000 square feet.

SPECIFICATIONS

See the reverse side for aluminum specifications.

INSTALLATION

Fabricate and install Berridge aluminum sheets in accordance with standard SMACNA sheet metal practices. Fasteners and other component parts should have equivalent corrosion resistance. Visit www.Berridge.com for approved sealants and detailed.

WARRANTY

Berridge offers a 20-year finish warranty for the Kynar 500° or Hylar 5000° PVDF resin-based coatings which it applies on its continuous coil coating line. Visit www.Berridge.com for more information about how to apply.

AVAILABILITY & COST

Berridge products are available through our nationwide network of Licensees or factory direct for qualified sheet metal installers. Call (210) 650-3050 for the name and number of your nearest Berridge Licensee or your local Sales Representative.

MAINTENANCE

Properly installed Berridge prefinished architectural aluminum coil & flat sheets require little to no maintenance.

STORAGE

Prior to installation, stored coils, flat sheets, or fabricated products should be protected from moisture and/or condensation. Keep material off the ground and in an inclined position.

TECHNICAL SERVICES

For technical or architectural consulting, call (210) 650-3050.

Coil	P	Painted Aluminum				
Flat Sheet Trim B-6 Panel Batten Seam Panel Bermuda Roof Panel Cee-Lock Panel - 16 ½" (Standard) Cee-Lock Panel - 11 ½" (Optional) Classic Shingle Curved Flat Seam Panel Deep-Deck Panel Deep-Deck Panel Flush Seam Panel Fluted Fascia FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "M" Panel "Fir Panel S-Deck Panel Curved S-Deck Panel L Curved Tee-Panel L Curved Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Product	0.032	0.040			
Trim	Coil					
B-6 Panel Batten Seam Panel Bermuda Roof Panel Cee-Lock Panel - 16 ½" (Standard) Cee-Lock Panel - 11 ½" (Optional) Classic Shingle Curved Flat Seam Panel Deep-Deck Panel Double-Rib Panel Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel S-Deck Panel S-Deck Panel L-Curved S-Deck Panel Euryed Tee-Panel L-Curved Tee-Panel L-Curved Tee-Panel L-Curved High Seam Tee-Panel Curved High Seam Tee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Flat Sheet					
Batten Seam Panel Bermuda Roof Panel Cee-Lock Panel - 16 ½" (Standard) Cee-Lock Panel - 11 ½" (Optional) L Classic Shingle Curved Flat Seam Panel Deep-Deck Panel Double-Rib Panel Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel L-Curved Tee-Panel L-Curved Tee-Panel L-Curved Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Trim					
Bermuda Roof Panel Cee-Lock Panel - 16 %" (Standard)	B-6 Panel					
Cee-Lock Panel - 16 ½" (Standard) Cee-Lock Panel - 11 ½" (Optional) Classic Shingle Curved Flat Seam Panel Deep-Deck Panel Double-Rib Panel Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel Curved Tee-Panel L-Qurved Tee-Panel Curved High Seam Tee-Panel Curved High Seam Tee-Panel Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Batten Seam Panel					
Cee-Lock Panel - 11 ½" (Optional) L Classic Shingle . Curved Flat Seam Panel . Deep-Deck Panel . Double-Rib Panel . Fish Scale Shingle . Flush Seam Panel . Flush Seam Panel . Fluted Fascia . FW-1025 . . FW-1026 . . FW-12 . . HR-16 Wall Panel . . HS-8 Panel . . HS-12 Panel . . L-Panel . . "M" Panel . . "R" Panel . . S-Deck Panel . . Curved S-Deck Panel . . S-Tile . . Spanish Tile . . Tee-Panel L . Curved Tee-Panel . . Curved High Seam Tee-Panel . . <	Bermuda Roof Panel					
Classic Shingle Curved Flat Seam Panel Deep-Deck Panel Double-Rib Panel Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel L-Curved Tee-Panel L-Qurved High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) L I S-Double Assistance L I I I I I I I I I I I I I I I I I I	Cee-Lock Panel - 16 1/2" (Standard)					
Curved Flat Seam Panel Deep-Deck Panel Double-Rib Panel Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel Curved S-Deck Panel L-Qurved Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) L S-Sins Same Same Same Same Same Same Same Same	Cee-Lock Panel - 11 ½" (Optional)	L				
Deep-Deck Panel Double-Rib Panel Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel Le-Panel Le-Panel Le-Panel Le-Panel Loured Tee-Panel Le-Vanel Le-Panel Le-Vanel S-Tile Spanish Tile Tee-Danel Le-Vanel	Classic Shingle					
Double-Rib Panel Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel E-Panel Le-Panel Utree Tee-Panel L-Curved Tee-Panel L-Curved High Seam Tee-Panel Curved High Seam Tee-Panel Curved Fanel Curved Se-Deck Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Curved Flat Seam Panel					
Fish Scale Shingle Flush Seam Panel Fluted Fascia FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel Lurved Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Deep-Deck Panel					
Flush Seam Panel Fluted Fascia FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-9 Panel L-Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Double-Rib Panel					
Fluted Fascia FW-1025 FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel Curved S-Deck Panel L Curved Tee-Panel L Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Fish Scale Shingle					
FW-1025 FW-12	Flush Seam Panel					
FW-12 HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel Curved High Seam Tee-Panel Curved High Seam Tee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Fluted Fascia					
HR-16 Wall Panel HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel "S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel Curved High Seam Tee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock) L HS-12 Panel L L L L L L L L L L L L L L L L L L L	FW-1025					
HS-8 Panel HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	FW-12					
HS-12 Panel L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	HR-16 Wall Panel					
L-Panel "M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	HS-8 Panel					
"M" Panel "R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	HS-12 Panel					
"R" Panel S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	L-Panel					
S-Deck Panel Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	"M" Panel					
Curved S-Deck Panel S-Tile Spanish Tile Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel - Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	"R" Panel					
S-Tile Spanish Tile Tee-Panel Curved Tee-Panel High Seam Tee-Panel Curved High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	S-Deck Panel					
Spanish Tile L Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel • Curved High Seam Tee-Panel • Tee-Lock • Thin Line • Vee-Panel Victorian Shingle Zee-Lock (Single Lock) • Curved Zee-Lock (Single Lock) •	Curved S-Deck Panel					
Tee-Panel L Curved Tee-Panel L High Seam Tee-Panel • Curved High Seam Tee-Panel • Tee-Lock • • Thin Line Vee-Panel Victorian Shingle Victorian Shingle Zee-Lock (Single Lock) • • Curved Zee-Lock (Single Lock) • •	S-Tile					
Curved Tee-Panel High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Spanish Tile					
High Seam Tee-Panel Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Tee-Panel	L				
Curved High Seam Tee-Panel Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Curved Tee-Panel	L				
Tee-Lock Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	High Seam Tee-Panel					
Thin Line Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Curved High Seam Tee-Panel					
Vee-Panel Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Tee-Lock					
Victorian Shingle Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Thin Line					
Zee-Lock (Single Lock) Curved Zee-Lock (Single Lock)	Vee-Panel					
Curved Zee-Lock (Single Lock)	Victorian Shingle					
Curved Zee-Lock (Single Lock)	Zee-Lock (Single Lock)					
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L - Limited Availability

BERRIDGE STOCK AVAILABILITY AND COLOR DETAILS

S - Stock Color N - Non-Stocking Color

N/A - Not Available

Standard Colors	0.032 Aluminum*		0.040 Aluminum*				
	48"	42"	48"	42"	SR	EM	SRI
Aged Bronze	S	N	S	N/A	0.30	0.86	30
Almond	S	N	S	N/A	0.65	0.83	77
Bristol Blue	N	N	N	N/A	0.33	0.85	33
Buckskin	N	N	N	N/A	0.32	0.83	32
Burgundy	N	N	N	N/A	0.29	0.85	29
Charcoal Grey	N	N	N	N/A	0.29	0.84	28
Cityscape	N	N	N	N/A	0.48	0.87	54
Colonial Red	N	N	N	N/A	0.33	0.85	34
Copper Brown	N	N	N	N/A	0.30	0.85	29
Dark Bronze	S	N	S	N/A	0.28	0.85	27
Deep Red	N	N	N	N/A	0.39	0.84	41
Evergreen	N	N	N	N/A	0.30	0.85	30
Forest Green	N	N	N	N/A	0.25	0.83	22
Hartford Green	N	N	N	N/A	0.28	0.83	26
Hemlock Green	N	N	N	N/A	0.31	0.83	30
Matte Black	N	N	N	N/A	0.26	0.89	26
Medium Bronze	S	N	S	N/A	0.31	0.85	31
Parchment	S	N	S	N/A	0.52	0.83	58
Patina Green	N	N	N	N/A	0.34	0.86	36
Royal Blue	N	N	N	N/A	0.26	0.85	25
Shasta White	S	N	S	N/A	0.60	0.84	70
Sierra Tan	S	N	S	N/A	0.39	0.85	42
Teal Green	N	N	N	N/A	0.27	0.87	27
Terra - Cotta	N	N	N	N/A	0.32	0.83	31
Zinc Grey	S	N	S	N/A	0.39	0.85	42
Acrylic-Coated Galvalume®	N/A	N/A	N/A	N/A	0.67	0.20	59
Premium Colors*							
Award Blue	N	N	N	N/A	0.17	0.83	11
Natural White	N	N	N	N/A	0.76	0.84	93
Metallic Colors*							
Antique Copper-Cote	N	N	N	N/A	0.33	0.84	34
Champagne	N	N	N	N/A	0.40	0.85	43
Copper-Cote™	N	N	N	N/A	0.51	0.85	59
Lead-Cote™	N	N	N	N/A	0.46	0.84	50
Preweathered Galvalume®	N	N	N	N/A	0.40	0.85	43
Zinc-Cote™	N	N	N	N/A	0.52	0.83	59

Testing results for Kynar 500° or Hylar 5000° coil coating applications:

Specular Gloss: (ASTM D-523) Low and medium gloss only

Color Uniformity: (ASTM D-2244) Color controlled both instrumentally and

Dry Film Thickness: (ASTM D-7091, ASTM D-1005, NCCA 11-13, 11-14, 11-15) Primer 0.20 \pm 0.05 mil, Topcoat 0.75 \pm 0.05 mil

Hardness: (ASTM D-3363, NCCA 11-12, Eagle Turquoise Pencils) HB Minimum

Adhesion (X-Cut): (ASTM D-3359) No adhesion loss

Adhesion (Crosshatch): (ASTM D-3359) No adhesion loss

Abrasion Coefficient: (ASTM D-968) 100 liters/mil topcoat

Direct Impact Flexibility: (ASTM D-2794, Gardner Impact Tester, 1/10" Distortion) Excellent, no removal

Reverse Impact Flexibility: (NCCA Spec. 11, ASTM D-2794, Gardner Impact Tester, 5/8" ball Impact force in inch pounds equal to metal thickness) Excellent, no cracking or loss of adhesion

Formability: (ASTM D-4145, 180° T-Bend on 1/8 Mandrel) No cracks or loss of adhesion

Erosion: (20 years, 45° South Florida) Maximum 15% loss

Humidity Resistance: (ASTM D-2247) Passes 2000 hours on Galvalume® and 4000 hours on Aluminum

Acid Resistance: (ASTM D-1308, Proc. 3.1.1, 10% Sulfuric Acid spot test, 24 hour exposure) Excellent, no effect

Salt Spray Resistance: (ASTM B-117) Passes 2000 hours on Galvalume® and 4000 hours on Aluminum

Alkali Resistance: (ASTM D-1308, Proc. 5.2, 10% Sodium Hydroxide, 24 hour exposure) Excellent, no effect

Detergent Resistance: (ASTM D-2248, 72 hours immersion in 3% solution at 100°F) Excellent, no effect

Resistance to Acid Pollutants: (ASTM D 1308 Proc. 3.1.1, 24 hour exposure 10% HNO3 vapors) Excellent, no effect

Weathering - Color Retention: (ASTM D-2244, 20 years, 45° South Florida) Maximum 5 NBS units color change

Weathering - Chalk Resistance: (ASTM D-4214, 20 years, 45° South Florida) Not worse than No. 8 rating

Notes:

- 1. ASTM American Society for Testing Materials
- 2. NCCA National Coil Coaters Association
- 3. Galvalume* is 55% Aluminum-Zinc alloy coated sheet steel and is a registered trademark of BIEC International Inc.
- S Stock Color; Not subject to a minimum order
- N Non-Stock Color; Subject to inventory on hand; 4,500 sf minimum order for 22 Gauge and 0.032 & 0.040 Aluminum

N/A Not Available

Consult BMC on product availability for 22 Gauge and 0.032 and 0.040 Aluminum. Premium and Metallic colors are subject to a surcharge, contact BMC for additional information

BMC SAN ANTONIO

6515 Fratt Rd. San Antonio, TX 78218 (210) 650-3050 Fax (210) 650-0379

BMC PHOENIX

5717 W. Washington St. Phoenix, AZ 85043 (602) 385-1237 Fax (210) 650-0379

BMC HOUSTON

1720 Maury St. Houston, TX 77026 (713) 223-4971 Fax (713) 236-9422

BMC ATLANTA

319 Lee Industrial Blvd. Austell, GA 30168 (770) 941-5141 Fax (770) 941-7344

BMC DALLAS

2015 California Crossing Dallas, TX 75220 (972) 506-8496 Fax (972) 506-8478

BMC OKLAHOMA CITY

1400 Exchange Ave. Oklahoma City, OK 73108 (405) 248-7404 Fax (210) 650-0379

BMC DENVER

7505 E. 41st Ave. Denver, CO 80216 (303) 322-3703 Fax (303) 322-3810

BMC KANSAS CITY

1235 Southwest Blvd. Kansas City, KS 66103 (913) 227-0855 Fax (210) 650-0379

BMC CHICAGO

1175 Carolina Dr. W. Chicago, IL 60185 (630) 231-7495 Fax (630) 231-7520

BERRIDGE CALIFORNIA SALES CORPORATION**

8442 Sultana Ave. Fontana, CA 92335 (562) 402-2081 Fax (562) 865-7878

BERRIDGE FLORIDA SALES CORPORATION**

8802 Venture Cove Tampa, FL 33637 (813) 335-4505 Fax (210) 650-0379

** Berridge California and Florida Sales Corporations are separate entities from Berridge Manufacturing Company



CORPORATE & SALES HEADQUARTERS

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MANUFACTURING FACILITY

2201 Rudeloff Road Seguin, TX 78155 (830) 401-5200 Fax (830) 303-0530