# Berridge Aluminum Stocking Program

## KYNAR 500° OR HYLAR 5000° PVDF RESIN-BASED COLOR FINISHES





#### PRODUCT DESCRIPTION

**Basic Use:** Berridge prefinished architectural aluminum coil and flat sheets are for applications such as metal roofing, siding, fascia, soffit, gutters, gravel stops, copings, store front components, and other general sheet metal use.

Standard Sizes: 0.032" (0.8 mm) and 0.040" (1 mm)

Standard Width: 42" and 48" - Type 3105 H14

**Colors:** Berridge stocks aluminum in 48" master coils in several of our popular colors. All other colors are subject to inventory on hand or a 4,500 square foot minimum order. Consult BMC for colors and availability. Custom colors are available in minimum quantities of 5,000 square feet.

#### **SPECIFICATIONS**

See the reverse side for aluminum specifications.

## INSTALLATION

Fabricate and install Berridge aluminum sheets in accordance with standard SMACNA sheet metal practices. Fasteners and other component parts should have equivalent corrosion resistance. Visit www.Berridge.com for approved sealants and detailed.

#### **WARRANTY**

Berridge offers a 20-year finish warranty for the Kynar 500° or Hylar 5000° PVDF resin-based coatings which it applies on its continuous coil coating line. Visit www.Berridge.com for more information about how to apply.

## **AVAILABILITY & COST**

Berridge products are available through our nationwide network of Licensees or factory direct for qualified sheet metal installers. Call (210) 650-3050 for the name and number of your nearest Berridge Licensee or your local Sales Representative.

#### **MAINTENANCE**

Properly installed Berridge prefinished architectural aluminum coil & flat sheets require little to no maintenance.

#### STORAGE

Prior to installation, stored coils, flat sheets, or fabricated products should be protected from moisture and/or condensation. Keep material off the ground and in an inclined position.

#### **TECHNICAL SERVICES**

For technical or architectural consulting, call (210) 650-3050.

	Painted Aluminum				
Product	0.032	0.040			
Coil					
Flat Sheet					
Trim					
B-6 Panel					
Batten Seam Panel					
Bermuda Roof Panel					
Cee-Lock Panel - 16 1/2" (Standard)					
Cee-Lock Panel - 11 1/2" (Optional)	L				
Classic Shingle					
Curved Flat Seam Panel					
Deep-Deck Panel					
Double-Rib Panel					
Fish Scale Shingle					
Flush Seam Panel					
Fluted Fascia					
FW-1025					
FW-12					
HR-16 Wall Panel					
HS-8 Panel					
HS-12 Panel					
L-Panel					
"M" Panel					
"R" Panel					
S-Deck Panel					
Curved S-Deck Panel					
S-Tile					
Spanish Tile					
Tee-Panel	L				
Curved Tee-Panel	L				
High Seam Tee-Panel					
Curved High Seam Tee-Panel					
Tee-Lock					
Thin Line					
Vee-Panel					
Victorian Shingle					
Zee-Lock (Single Lock)					
Curved Zee-Lock (Single Lock)					
Double-Lock Zee-Lock					

L - Limited Availability

## BERRIDGE STOCK AVAILABILITY AND COLOR DETAILS

S - Stock Color N - Non-Stocking Color

N/A - Not Available

Standard Colors	0.032 Alu	ıminum*	0.040 Alu	0.040 Aluminum*			07:
	48"	42"	48"	42"	SR	EM	SRI
Aged Bronze	N	N	N	N	0.31	0.85	31
Almond	N	N	N	N	0.65	0.86	77
Bristol Blue	N	N	N	N	0.33	0.85	33
Buckskin	N	N	N	N	0.43	0.83	46
Burgundy	N	N	N	N	0.32	0.84	32
Charcoal Grey	N	N	N	N	0.29	0.84	28
Cityscape	N	N	N	N	0.48	0.85	54
Colonial Red	N	N	N	N	0.35	0.83	35
Copper Brown	N	N	N	N	0.32	0.85	32
Dark Bronze	N	N	N	N	0.28	0.85	27
Deep Red	N	N	N	N	0.41	0.84	44
Evergreen	N	N	N	N	0.30	0.83	29
Forest Green	N	N	N	N	0.30	0.83	29
Hartford Green	N	N	N	N	0.27	0.83	25
Hemlock Green	N	N	N	N	0.31	0.84	31
Matte Black	N	N	N	N	0.26	0.83	24
Medium Bronze	N	N	N	N	0.31	0.85	31
Parchment	N	N	N	N	0.60	0.85	71
Patina Green	N	N	N	N	0.34	0.85	35
Royal Blue	N	N	N	N	0.27	0.85	26
Shasta White	N	N	N	N	0.61	0.85	73
Sierra Tan	N	N	N	N	0.39	0.85	42
Teal Green	N	N	N	N	0.26	0.84	25
Terra- Cotta	N	N	N	N	0.36	0.84	38
Zinc Grey	N	N	N	N	0.39	0.85	42
Acrylic-Coated Galvalume®	N/A	N/A	N/A	N/A	0.67	0.20	59
Premium Colors*							
Award Blue	N	N	N	N	0.17	0.83	11
Natural White	N	N	N	N	0.71	0.85	86
Metallic Colors*							
Antique Copper-Cote	N	N	N	N	0.33	0.84	34
Champagne	N	N	N	N	0.40	0.85	43
Copper-Cote™	N	N	N	N	0.51	0.85	59
Lead-Cote™	N	N	N	N	0.36	0.86	38
Preweathered Galvalume®	N	N	N	N	0.40	0.85	43
Zinc-Cote™	N	N	N	N	0.53	0.83	59
Print Pattern Finishes**							
COR-TEN AZP® Raw	N/A	N/A	N/A	N/A	0.32	0.89	34
Walnut	N/A	N/A	N/A	N/A	-	-	-
Honey Walnut	N/A	N/A	N/A	N/A	-	-	-
Rosewood	N/A	N/A	N/A	N/A	-	-	-
Boston Cherry	N/A	N/A	N/A	N/A			-

#### Testing results for Kynar 500° or Hylar 5000° coil coating applications:

Specular Gloss: (ASTM D-523) Low and medium gloss only

Color Uniformity: (ASTM D-2244) Color controlled both instrumentally and

Dry Film Thickness: (ASTM D-7091, ASTM D-1005, NCCA 11-13, 11-14, 11-15) Primer 0.20  $\pm$  0.05 mil, Topcoat 0.75  $\pm$  0.05 mil

Hardness: (ASTM D-3363, NCCA 11-12, Eagle Turquoise Pencils) HB Minimum

Adhesion (X-Cut): (ASTM D-3359) No adhesion loss Adhesion (Crosshatch): (ASTM D-3359) No adhesion loss

Abrasion Coefficient: (ASTM D-968) 100 liters/mil topcoat

Direct Impact Flexibility: (ASTM D-2794, Gardner Impact Tester, 1/10" Distortion) Excellent, no removal

Reverse Impact Flexibility: (NCCA Spec. 11, ASTM D-2794, Gardner Impact Tester, 5/8" ball Impact force in inch pounds equal to metal thickness) Excellent, no cracking or loss of adhesion

Formability: (ASTM D-4145, 180° T-Bend on 1/8 Mandrel) No cracks or loss of adhesion

Erosion: (20 years, 45° South Florida) Maximum 15% loss

Humidity Resistance: (ASTM D-2247) Passes 2000 hours on Galvalume® and 4000 hours on Aluminum

Acid Resistance: (ASTM D-1308, Proc. 3.1.1, 10% Sulfuric Acid spot test, 24 hour exposure) Excellent, no effect

Salt Spray Resistance: (ASTM B-117) Passes 2000 hours on Galvalume® and 4000 hours on Aluminum

Alkali Resistance: (ASTM D-1308, Proc. 5.2, 10% Sodium Hydroxide, 24 hour exposure) Excellent, no effect

Detergent Resistance: (ASTM D-2248, 72 hours immersion in 3% solution at 100°F) Excellent, no effect

Resistance to Acid Pollutants: (ASTM D 1308 Proc. 3.1.1, 24 hour exposure 10% HNO<sup>3</sup> vapors) Excellent, no effect

Weathering - Color Retention: (ASTM D-2244, 20 years, 45° South Florida) Maximum 5 NBS units color change

Weathering - Chalk Resistance: (ASTM D-4214, 20 years, 45° South Florida) Not worse than No. 8 rating

## Notes:

- 1. ASTM American Society for Testing Materials
- 2. NCCA National Coil Coaters Association
- 3. Galvalume\* is 55% Aluminum-Zinc alloy coated sheet steel and is a registered trademark of BIEC International Inc.
- S Stock Color; Not subject to a minimum order
- N Non-Stock Color; Subject to inventory on hand; 4,500 sf minimum order for 22 Gauge and 0.032 & 0.040 Aluminum

#### N/A Not Available

- Consult BMC on product availability for 22 Gauge and 0.032 and 0.040 Aluminum. Minimum quantity required for order. Premium and Metallic colors are subject to a surcharge, contact BMC for additional information.
- \*\* Consult Berridge on pricing and availability for Print Pattern Finishes.

## BMC SAN ANTONIO

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\*\* Berridge California and Florida Sales Corporations are separate entities from Berridge Manufacturing Company



## **CORPORATE & SALES HEADQUARTERS**

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