

THE BERRIDGE

BERRIDGE

Roofs of Distinction



Byline

BERRIDGE MANUFACTURING COMPANY, HOUSTON, TEXAS

Volume 11, Number 4 Fall 1998



- ***Orleans Sheet Metal: Providing High-Quality Sheet Metal & Roofing for Over 70 Years***



THE INSIDE STORY

**JACK BERRIDGE
PRESIDENT**

Our featured Berridge Licensee in this issue of BYLINE is Orleans Sheet Metal Works and Roofing, Inc. of New Orleans, Louisiana. During the more than seventy years that Orleans Sheet Metal Works has been in business, they have established a solid reputation for high quality metal roofing. As the president of Orleans Sheet Metal Works, Ted Schwander notes, site-formed metal roofing has been a major factor in their rapid growth during the past ten years. The variety and diversity of high-visibility metal roofing projects by Orleans Sheet Metal Works and Roofing shown in this issue of the Berridge BYLINE bears testimony to the Schwander family's continuing commitment to quality workmanship.

Sincerely,

A handwritten signature in dark ink, reading "Jack A. Berridge". The signature is fluid and cursive.

Jack. A. Berridge
President

B the Berridge **BYLINE**

BERRIDGE MANUFACTURING COMPANY

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EDITORIAL POLICY

News Releases, photographs and manuscripts regarding the application of Berridge products are requested and should be submitted to the Editor, Berridge BYLINE, and will be returned only if so requested in advance.

Editor: David J. Doyle, Vice President, Marketing

Orleans Sheet Metal: Providing High Quality Roofing & Sheet Metal for over 70 Years

Although Orleans Sheet Metal Works and Roofing have been in business in New Orleans for over seventy years, the Schwander family tradition in metal working and "tin-smith" craft goes back many more years. Ancestor Baltazar Schwander left Germany where he had worked as a tin-smith to come to America in 1849. A century and a half later, the Schwander family continues to offer its clients expertly crafted metal roofing and accessories.

The present company was founded in 1928 by Theodore Schwander, who travelled in a horse and buggy to do sheet metal gutters, porches, corrugated metal sheds and decks. After World War II, when Louis T. Schwander, father of current president Louis "Ted" Schwander came into the business, the company broadened its area of emphasis to include other types of roofing. In the late 1940's Orleans Sheet Metal employed a total of four people. Types of work performed included flat roofs, shingle roofs, roof repairs and hand-formed and crimped metal standing seam roofing. Standing seam roof panels were made on a hand brake then seams were manually double-locked in the field.



Seated: Louis "Ted" Schwander, President. Standing, Left to Right: Don Schwander, Secretary-Treasurer; Jay Schwander, Vice-President; and Eddie Sims, Berridge Manufacturing Company Regional Sales Manager.

TOP

Left-Right: Don Schwander, Secretary - Treasurer and Agnes Doyle, Office Manager.

BOTTOM

Left-Right: Gregory Davis, Shop Foreman and Mitch DeMahy, with Orleans Sheet Metal Works and Roofing's new computer-driven press brake and shear.

Ted Schwander started working for the company in 1967 and became a partner with his dad in 1977. In 1978 the company became a corporation. Brothers Jay and Don worked for Orleans during the summers through college, and in 1982 and 1984 respectively, they became stockholders in the corporation. Ted's son, Louis Theodore Schwander III, also works for the company.

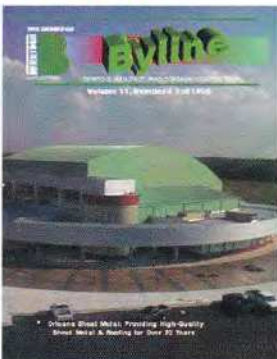
Today, Orleans Sheet Metal Works and Roofing, Inc. has forty-five employees and operates ten field crews. Orleans's Sheet Metal Foreman has been with the company for fourteen years and the seven field mechanics who serve as job superintendents each have more than ten years' experience.

"Metal roofing has increased our volume by 50%, and site-forming has been the main factor in enabling us to grow so quickly."

Ted Schwander, President

One of the main catalysts in the company's rapid growth over the past two decades has been the emphasis on standing seam metal roofing. Orleans Sheet Metal began site forming standing seam metal roofing in the mid 1980's and began purchasing prefinished metal coil from Berridge shortly thereafter. In 1996, the company purchased a Model SS-14 Portable Roll Former from Berridge and today, the company uses several different models of Berridge machines as dictated by job requirements. Ted Schwander explains: "Metal roofing has increased our volume by 50%, and site-forming has been the main factor in enabling us to grow so quickly." Commercial roofing now accounts for over sixty-five percent of Orleans Sheet Metal's volume.

Front Cover:



**Bayou Segnette
Multi-Purpose Sports Facility
(See page 8)**



ORLEANS SHEET METAL & ROOFING - 70 YEARS OF SERVICE



WEST JEFFERSON BEHAVIORAL AND REHABILITATION CENTER

Gretna, Louisiana

Architect: Burgdahl & Graves Architects, Gretna, Louisiana

General Contractor: F.H. Myers, Harahan, Louisiana

Roofing Contractor: Orleans Sheet Metal Works & Roofing, Inc., New Orleans, LA

Product: Berridge Zee-Lock standing seam

Finish: "Royal Blue" Kynar 500® or Hylar 5000™

Orleans Sheet Metal applied Berridge Zee-Lock standing seam roof panels over six-inch thick blanket fiber glass insulation and wood framing. The new roof system was retrofitted over the old, deteriorating flat roof. The new Zee-Lock standing seam roof system provides positive slope for drainage and enhances the appearance of the health center.



TROOP "B" - LOUISIANA STATE POLICE

Metairie, Louisiana

Architect: Morton Verges, New Orleans, Louisiana

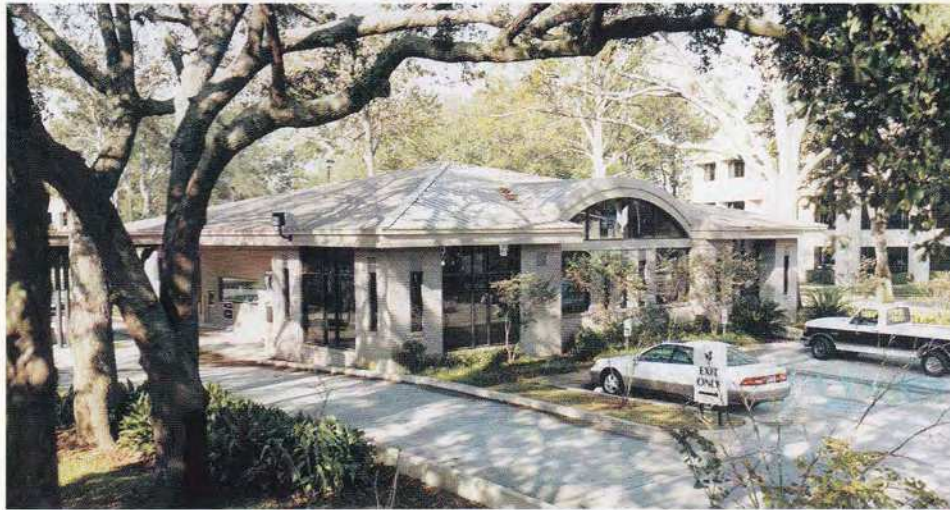
General Contractor: B.F. Carvin, St. Rose, Louisiana

Roofing Contractor: Orleans Sheet Metal Works & Roofing, Inc., New Orleans, LA

Product: Berridge Curved S-Deck

Finish: "Zinc Grey" Kynar 500® or Hylar 5000™





Top Left:
DEPOSIT GUARANTY BANK

New Elmwood Branch, Metairie, Louisiana

Architect: The Mathes Group, New Orleans, Louisiana
General Contractor: Gibbs Construction, New Orleans, Louisiana
Roofing Contractor: Orleans Sheet Metal Works & Roofing, Inc., New Orleans, LA
Product: Berridge Curved Tee-Panel & Straight Tee-Panel
Finish: "Buckskin" Kynar 500® or Hylar 5000™

Left Center:
**POST OFFICE EMPLOYEES
CREDIT UNION**

Metairie, New Orleans, Louisiana

Architect: Campo Design Architects, Destrahan, Louisiana
General Contractor: Steibs Construction, Vacherie, Louisiana
Roofing Contractor: Orleans Sheet Metal Works & Roofing, Inc., New Orleans, LA
Product: Berridge Curved Tee-Panel & Cee-Lock standing seam
Finish: "Forest Green" Kynar 500® or Hylar 5000™



SAV-A-CENTER

Metairie, Louisiana

Architect: Bentley Architects, Altamonte Springs, Florida
General Contractor: Clark Construction, McComa, Mississippi
Roofing Contractor: Orleans Sheet Metal Works & Roofing, Inc., New Orleans, LA
Product: Berridge Batten Seam Panel
Finish: "Forest Green" Kynar 500® or Hylar 5000™





JOE BROWN NATATORIUM

New Orleans, Louisiana

Architect: Robert R. Qualey Architects, Pearl River, Louisiana
General Contractor: Gootee Construction, Metairie, Louisiana
Roofing Contractor: Orleans Sheet Metal Works and Roofing, Inc., New Orleans, LA
Products: Roof: Berridge Cee-Lock standing seam
 Soffit: Berridge Flush Seam Panel
 Ceilings in changing rooms: Berridge Thin-Line Panel
Finish: Roofing, Soffit: "Royal Blue" Kynar 500® or Hylar 5000™
 Ceilings in changing rooms: "Parchment" Kynar 500® or Hylar 5000™



The atrium ceilings used Berridge Flush Seam Soffit Panels.



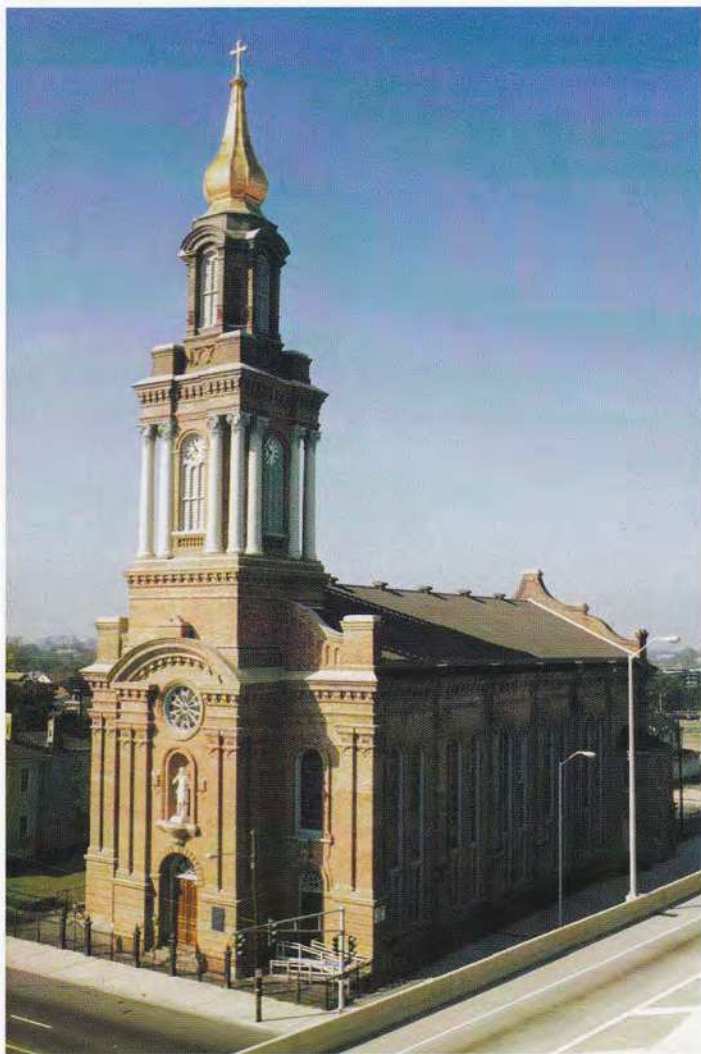
Berridge Thin-Line Panels were used on the ceiling of the Changing Rooms.

LEMOINE RESIDENCE

New Orleans, Louisiana

Architect: Ron Domin Architect, New Orleans, LA
General Contractor: Harbour Homes, Metairie, LA
Roofing Contractor: Orleans Sheet Metal Works & Roofing, New Orleans, LA
Product: Berridge Tee-Panel Standing Seam
Finish: "Buckskin" Kynar 500® or Hylar 5000™





TREASURE CHEST CASINO

Kenner, Louisiana

Architect: Paul Steelman Ltd., Las Vegas, Nevada
General Contractor: Boh Brothers Construction, New Orleans, Louisiana
Roofing Contractor: Orleans Sheet Metal Works and Roofing, Inc., New Orleans, LA
Product: Berridge Cee-Lock Standing Seam
Finish: "Bone White" Kynar 500® or Hylar 5000™



Left: SAINT JOHN THE BAPTIST CATHOLIC CHURCH

New Orleans, Louisiana

Architect: Archdiocese of New Orleans, Louisiana
General Contractor: same as above
Roofing Contractor: Orleans Sheet Metal Works and Roofing, Inc., New Orleans, LA
Product: Berridge Zee-Lock Standing Seam
Finish: "Aged Bronze" Kynar 500® or Hylar 5000™

Orleans Sheet Metal retrofitted Berridge Zee-Lock standing seam roof panels over old shingles and concrete deck using steel hat channels and concrete nails.

Top Right:

FLORIDA AVENUE TRANSFER STATION

New Orleans, Louisiana

Architect: Burk-Kleinpeter, Inc., New Orleans, Louisiana
General Contractor: Stallings Construction Co., Inc., New Orleans, Louisiana
Roofing Contractor: Orleans Sheet Metal Works and Roofing, Inc., New Orleans, LA
Product: Berridge Zee-Lock Standing Seam
Finish: "Hemlock Green" Kynar 500® or Hylar 5000™

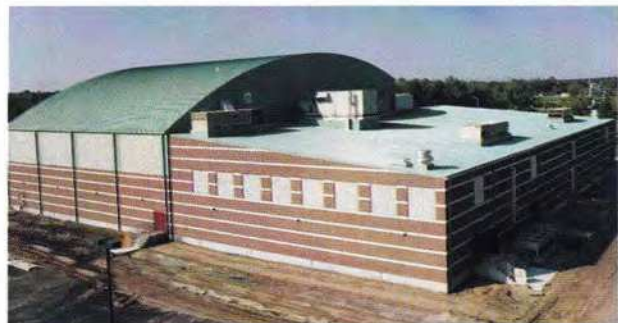
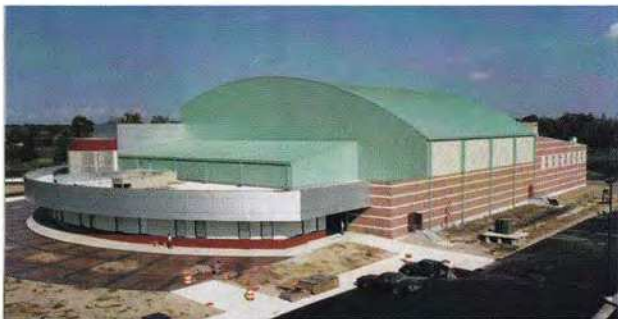
Bottom Right:

CITY OF KENNER BOAT LAUNCH & PARK

Kenner, Louisiana

Architect: City of Kenner, Louisiana
General Contractor: City of Kenner, Louisiana
Roofing Contractor: Orleans Sheet Metal Works and Roofing, Inc., New Orleans, LA
Product: Berridge Cee-Lock Standing Seam
Finish: "Patina Green" Kynar 500® or Hylar 5000™





BAYOU SEGNETTE MULTI-SPORTS FACILITY

Westwego, Louisiana

Architect: Sizeler Architects, New Orleans, Louisiana
General Contractor: J. Caldarera and Company, LaPlace, Louisiana
Roofing Contractor: Orleans Sheet Metal Works and Roofing, Inc., New Orleans, Louisiana
Products: Barrel Vault Curved Roof: Berridge Curved Tee-Panel standing seam
Rear Lean-To Roof: Berridge Tee-Panel standing seam
Vertical wall panels: Berridge Vee-Panel
Finish: "Patina Green" Kynar 500® or Hylar 5000™

Orleans Sheet Metal site-formed Berridge Curved Tee-Panels in lengths up to 175 feet for the barrel vault and rear lean-to roof of this multi-purpose athletic and sports facility. In all, 53,000 square feet of Berridge Tee-Panel and 14,000 square feet of Berridge Vee-Panel wall panels were used in this project.

	PROJECT ARCHTS
	SPEC WRITER
	DESIGN DEPARTMENT
PLEASE ROUTE:	

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