

PRODUCT DESCRIPTION

NO. 004-598

SATIN FINISH GALVALUME®

DESCRIPTION

Berridge SATIN FINISH GALVALUME® is a unique product that allows a cleaned surface of natural GALVALUME® to weather and darken with age naturally and evenly because all mill treatment has been removed from the metal surface.

MANUFACTURING PROCESS

Berridge manufactures SATIN FINISH GALVALUME® from standard, 55% Aluminum GALVALUME® as listed in ASTM A792. Berridge then uses the following special process to convert the material:

- The bare GALVALUME® is cleaned on the Berridge Continuous Coil Coating Line, to remove all oil, dirt & mill residue, using a non-destructive cleaning solution.
- After cleaning, the coil is rinsed and receives a mild passivation treatment which provides stain resistance.
- Next, the coil is rinsed in fresh water prior to receiving a Chromate Treatment to further inhibit corrosion.
- Finally, the Wash Coat Side receives a Berridge Parchment (off-white) Urethane wash coat, and the top side receives a coat of clear protective strippable film.

ADVANTAGES

Berridge SATIN FINISH GALVALUME® may be roll-formed or fabricated without galling or marring the aluminum top and bottom surfaces of the coil material; furthermore, the finish does not deposit particles of aluminum, dirt or oil on roll-forming or fabricating equipment.

SATIN FINISH GALVALUME® is delivered to the jobsite with the same strippable protective plastic film as Berridge painted products. This film should be removed prior to installation.

HANDLING INSTRUCTIONS

Satin Finish Galvalume can be permanently discolored by roof traffic or hand prints. Remove protective plastic just prior to installation to minimize hand contact. Keep hands clean or wear gloves. Do not walk on the roof without a walk board or other roof protection.. No action should be taken to remove stains as only more harm can be done. Over the course of time, the panels will darken to toward the coloration of stain.

GALVALUME® is a registered tradename of BIEC International, Inc.

Satin Finish Galvalume®
Berridge Manufacturing Company



Moisture & Thermal Protection:
Metal Roofing & Siding Products



BERRIDGE MANUFACTURING COMPANY - *Roofs of Distinction*

6515 FRATT ROAD | SAN ANTONIO, TEXAS | 78218 | 210-650-3050 | 800-669-0009 | 210-650-0379 FAX | WWW.BERRIDGE.COM